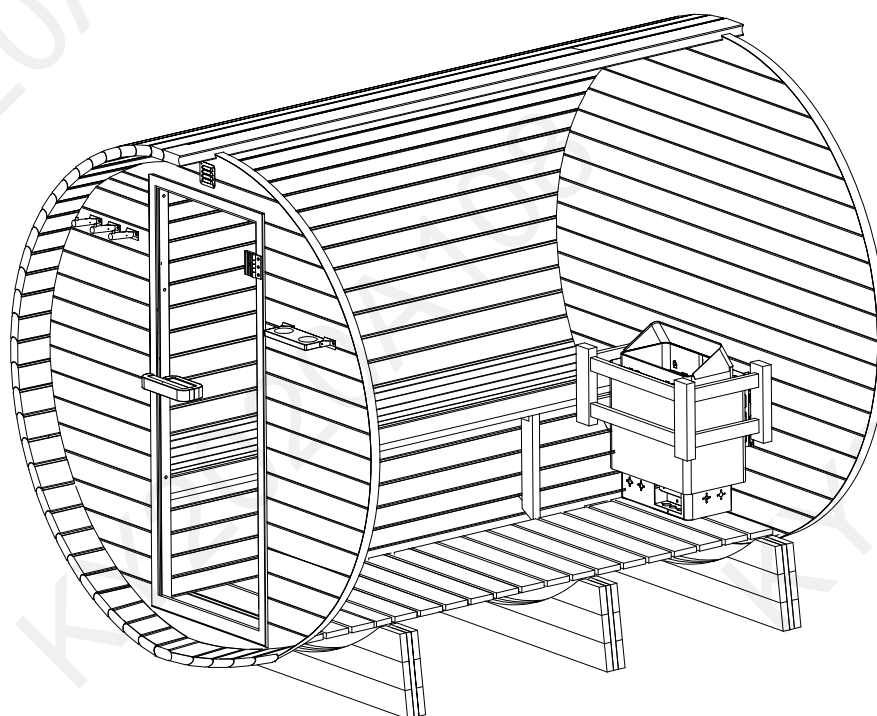
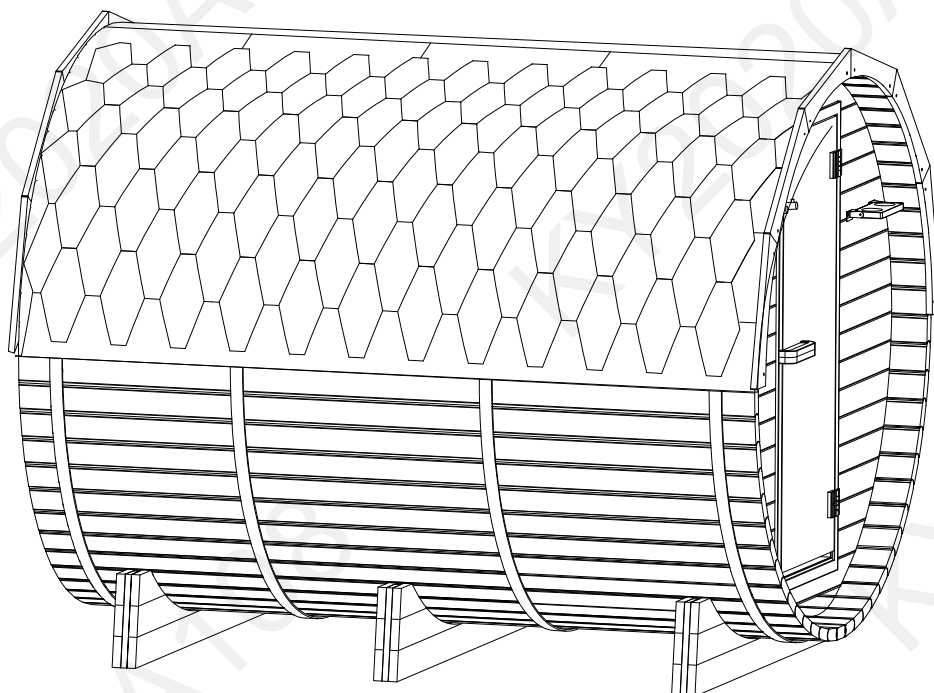
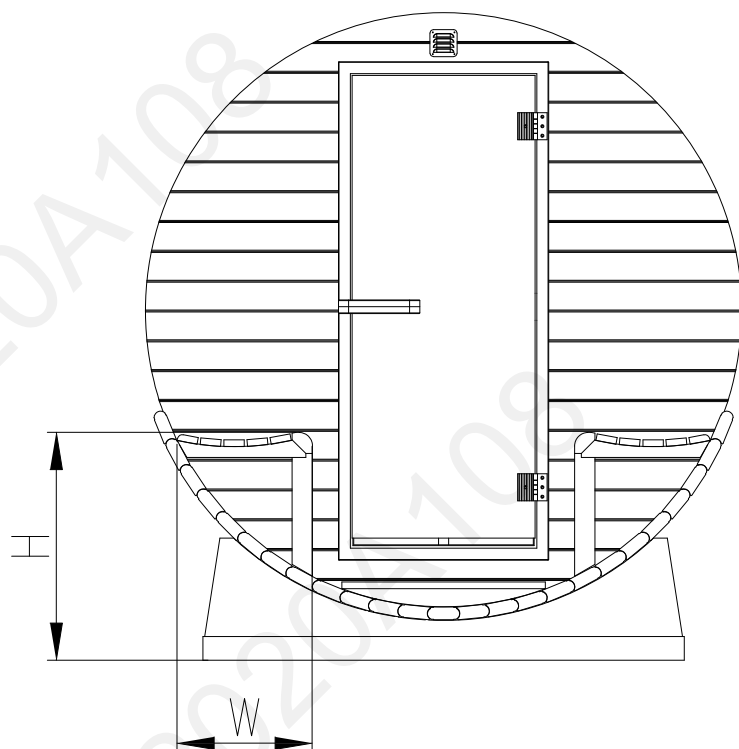
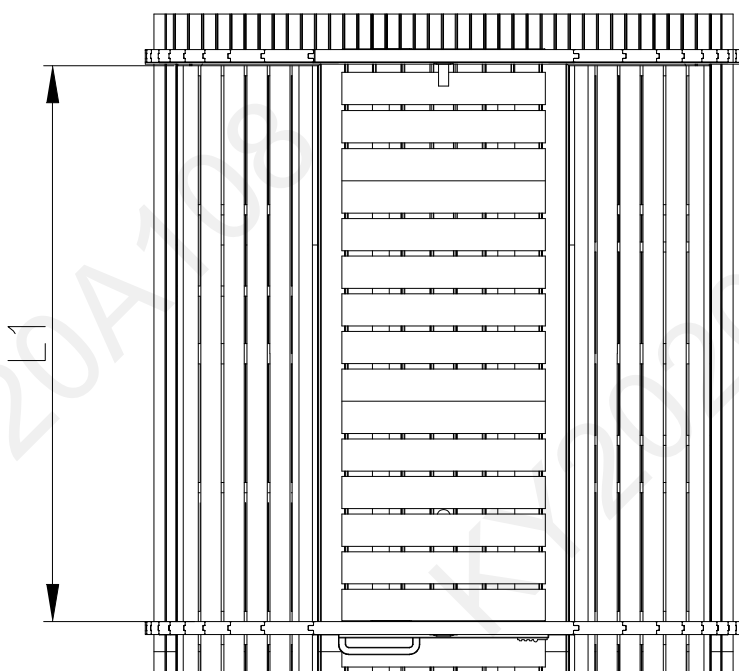


BARREL SAUNA WITHOUT PORCH

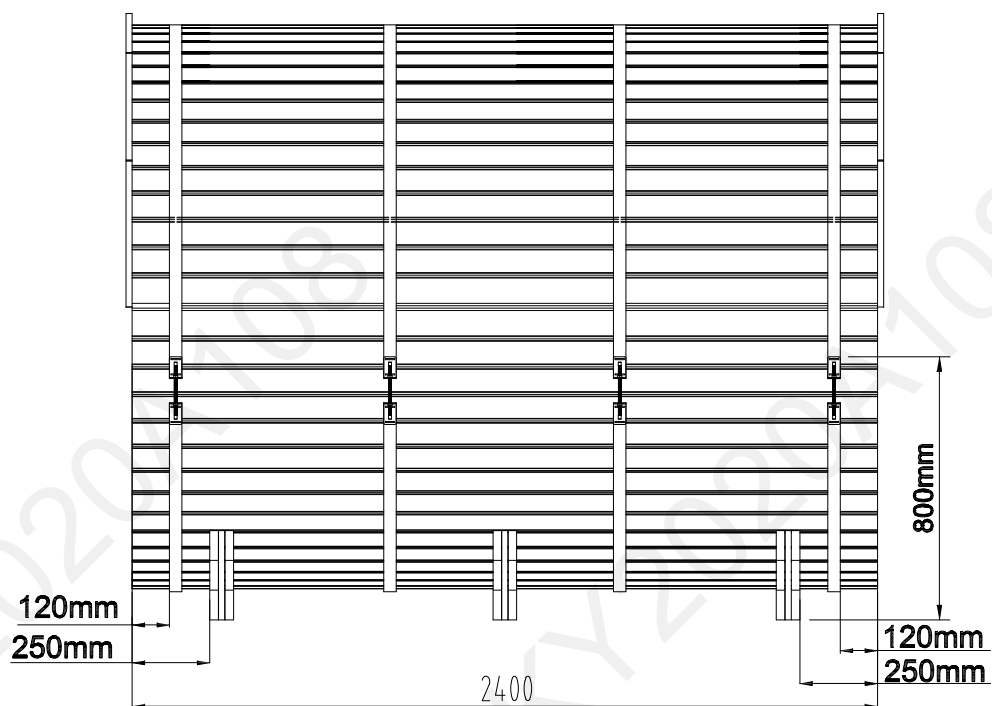
FY-1812~1824E

FY(R)-1812~1824E

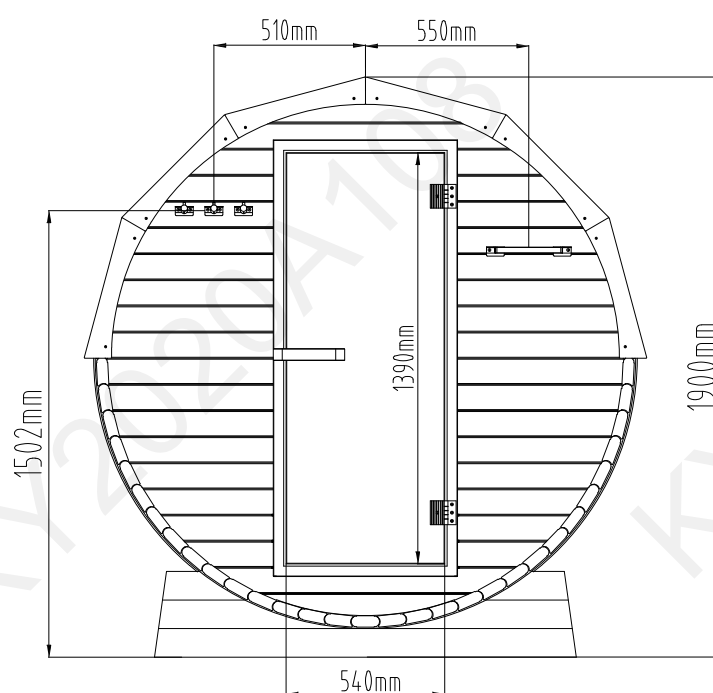


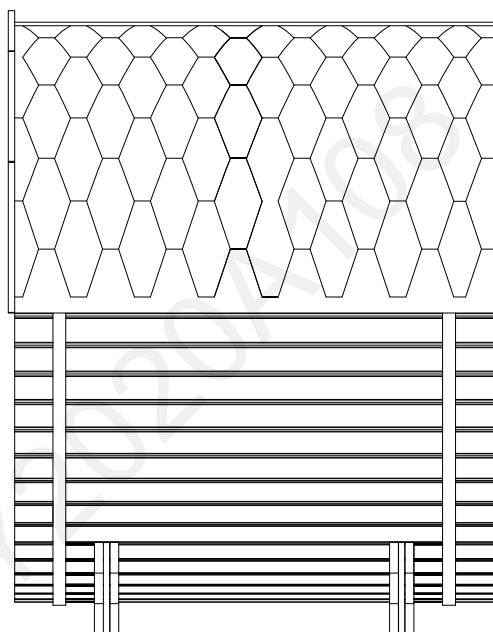
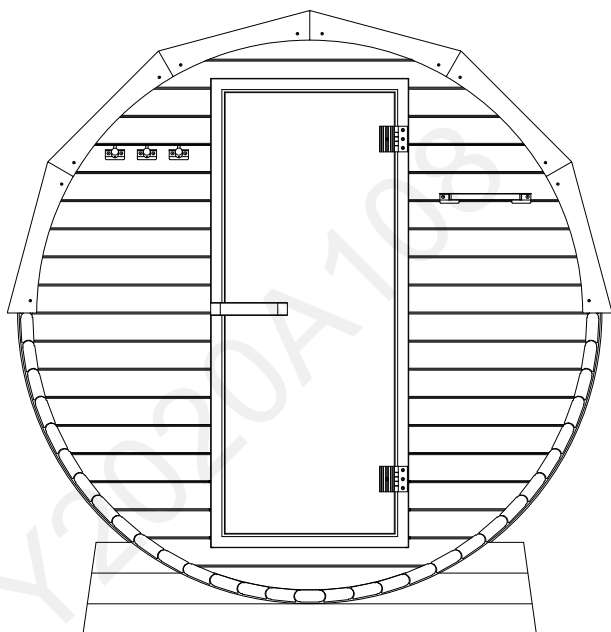


Number Name	L1(mm)	L2(mm)	W(mm)	H(mm)
1812	1010		400	640
1815	1310		400	640
1818	1610		400	640
1824	2210		400	640



Number Name	L1(mm)	L2(mm)	W(mm)	H(mm)
1812	1200			
1815	1500			
1818	1800			
1824	2400			





FY-1812~1824E

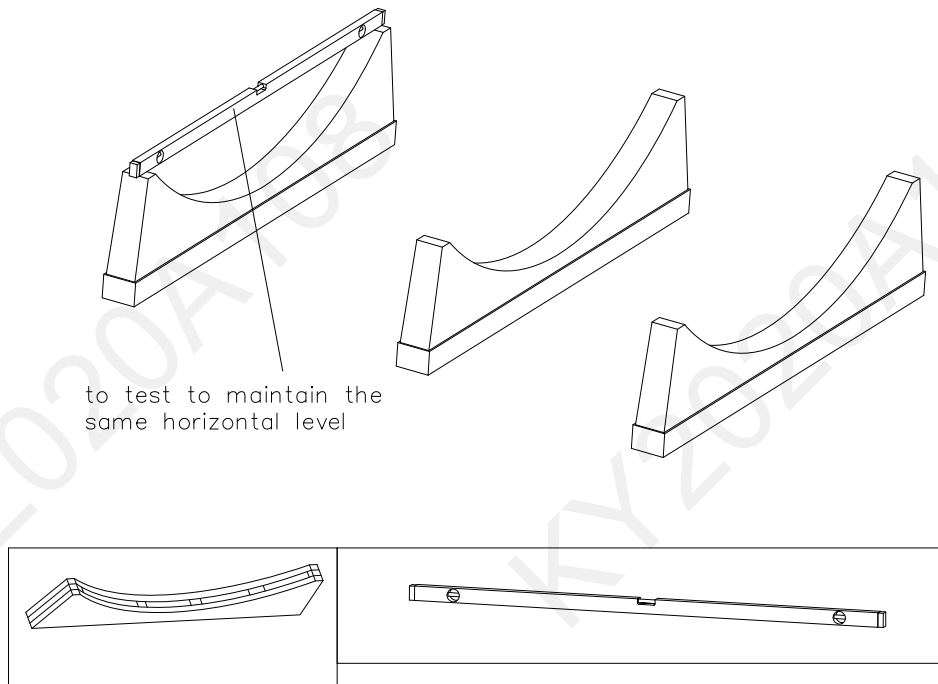
FY (R) -1812~1824E

Special Note:

1. Sauna rooms are usually built with cork. Due to the special nature of the sauna room, protective coatings (paints, etc.) cannot be applied to the wood used in the sauna room. Therefore, the customized sauna room will be expanded during transporting and storing because its wood material absorbs the air's water. the wood shrinks by releasing moisture into the air (dry air). Therefore, it is normal for the horizontal size of the wood, especially the horizontal size of the jigsaw wood to have a certain error with the standard size on the drawing.
2. The sauna room could not be assembled in a rainy day.
3. After the sauna room is installed, it should be covered with rainproof cloth or covered with fiberglass asphalt shingles in time to prevent the wood used for the sauna room from being severely deformed and moldy due to the sun and rain.

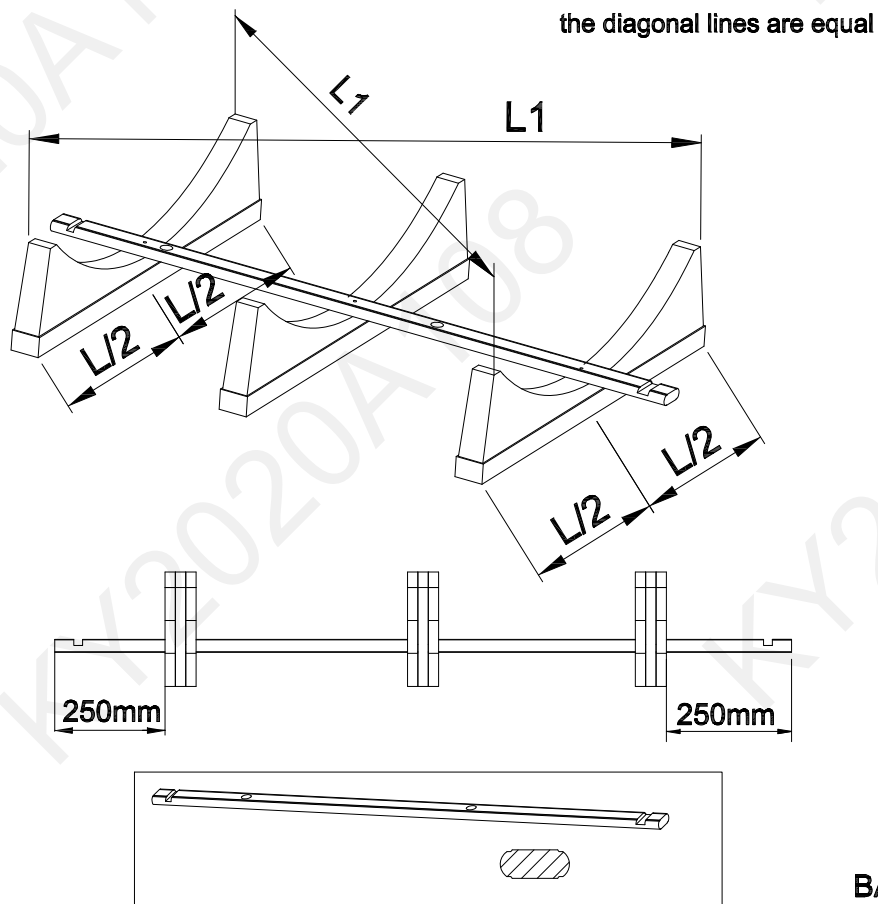
1.

Installation example for 1824



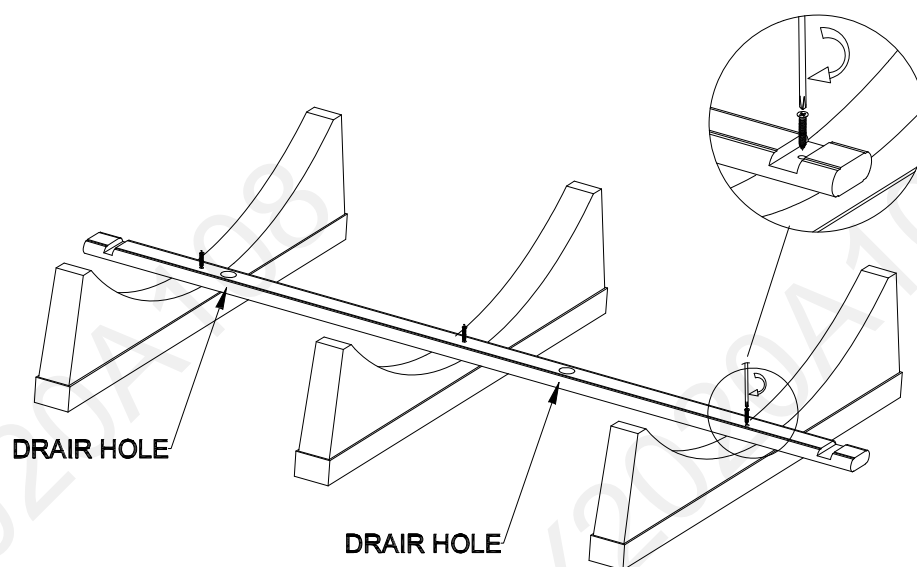
BASE 5-1

2.



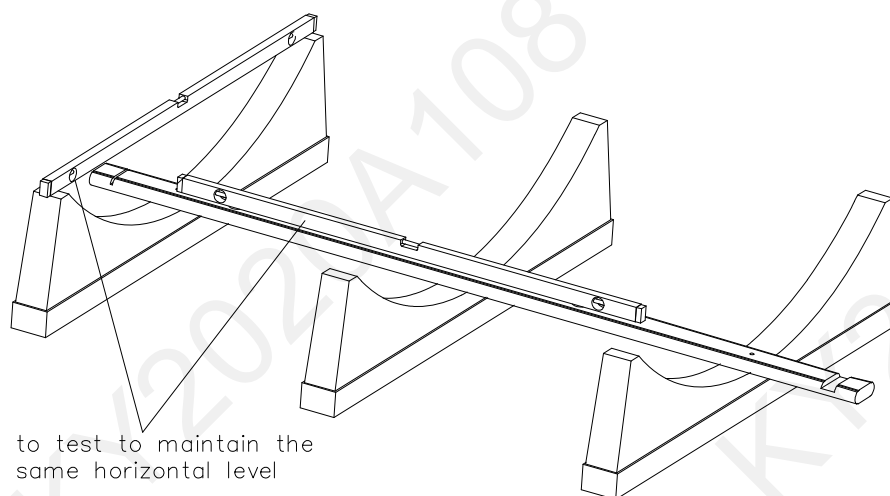
BASE 5-2

3.



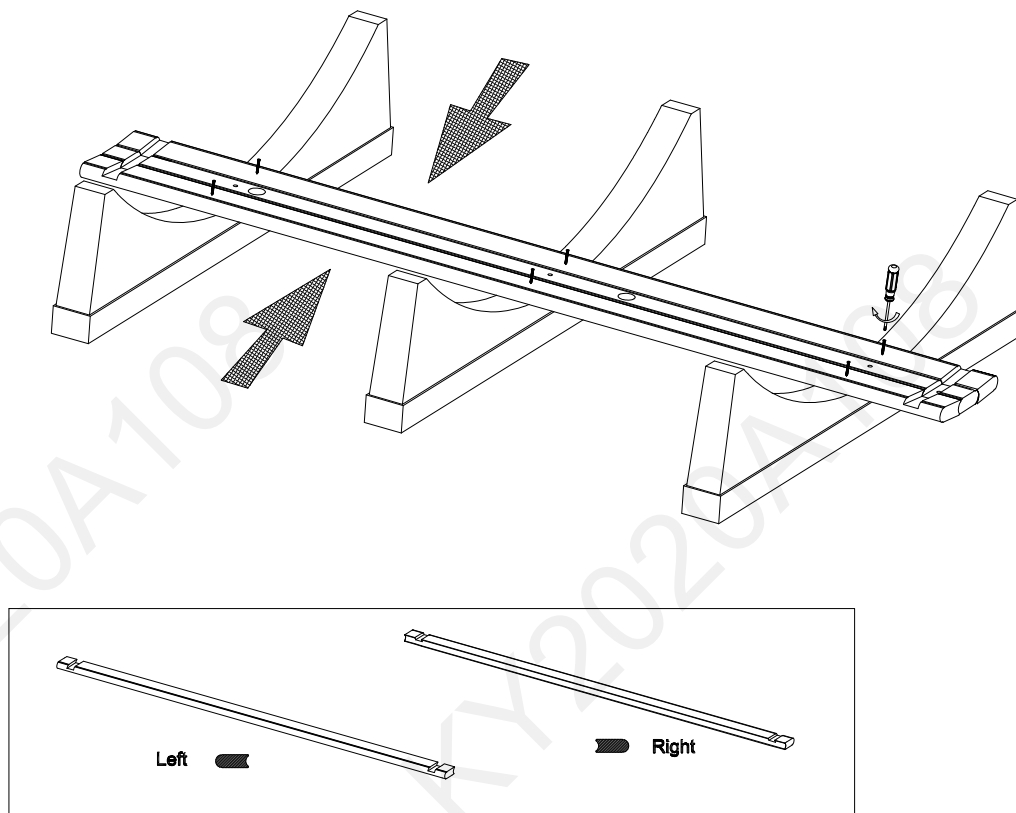
BASE 5-3

4.



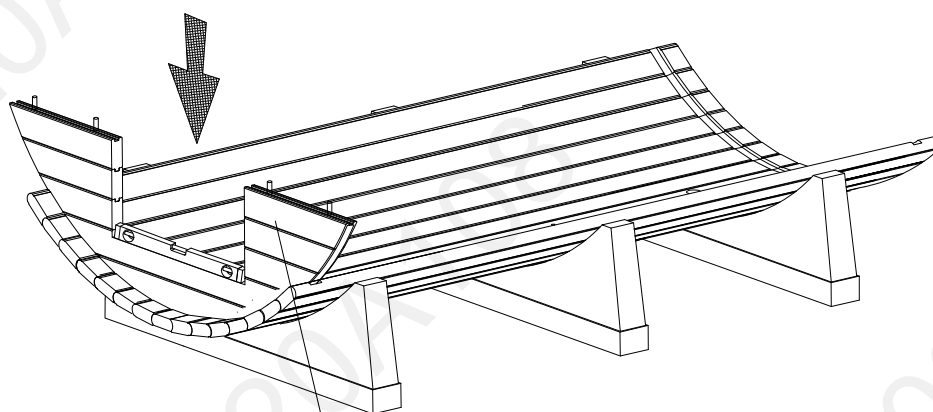
BASE 5-4

5.

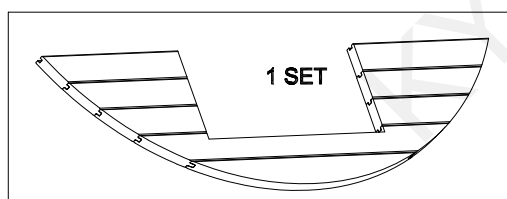


BASE 5-5

6.

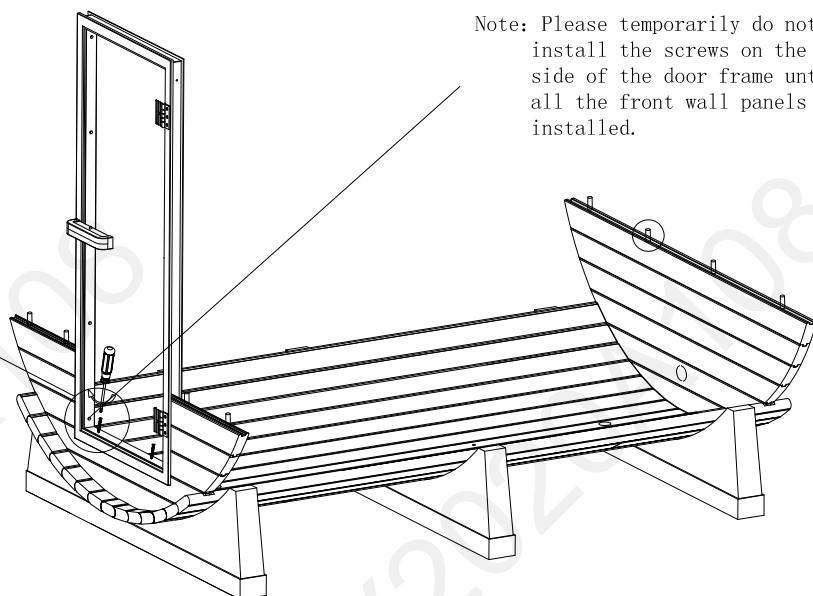
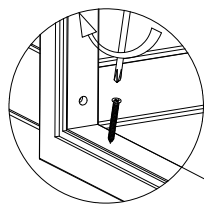


to test to maintain the same horizontal level

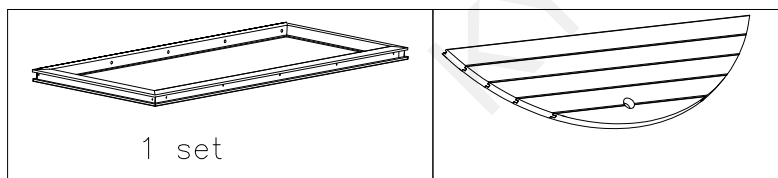


WALL PANELS 10-1

7.



Note: Please temporarily do not install the screws on the side of the door frame until all the front wall panels are installed.

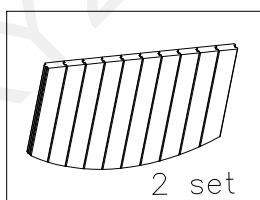
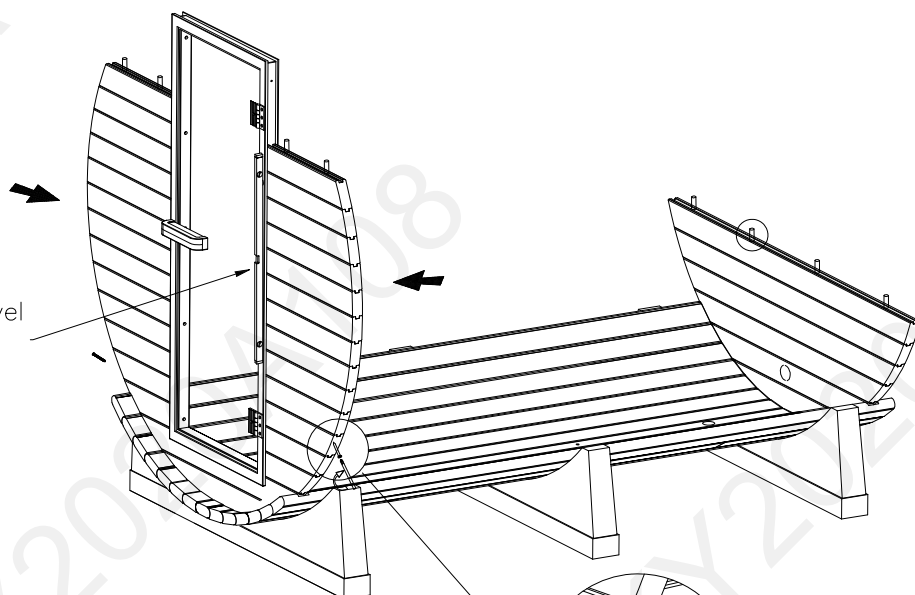


1 set

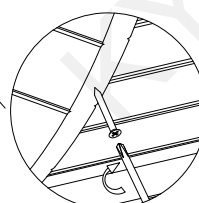
WALL PANELS 10-2

8.

to test to maintain the same vertical level



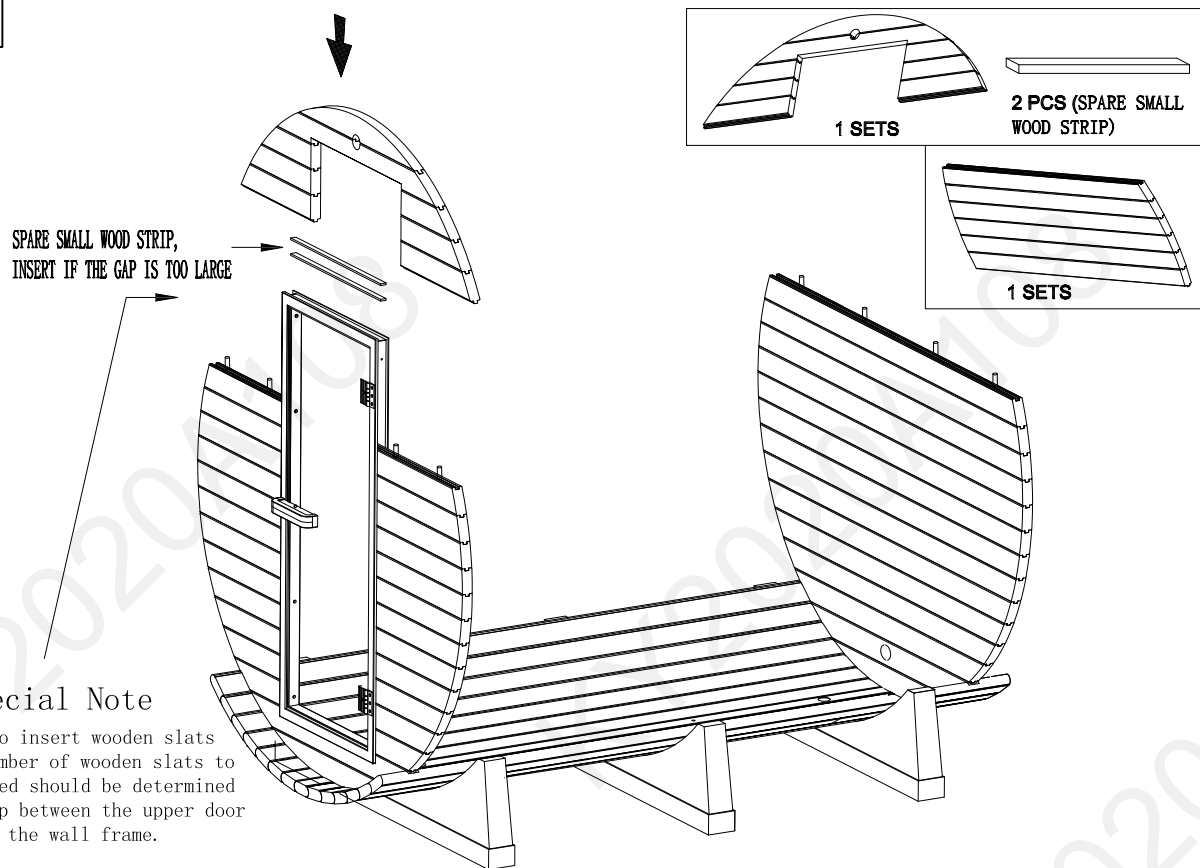
2 set



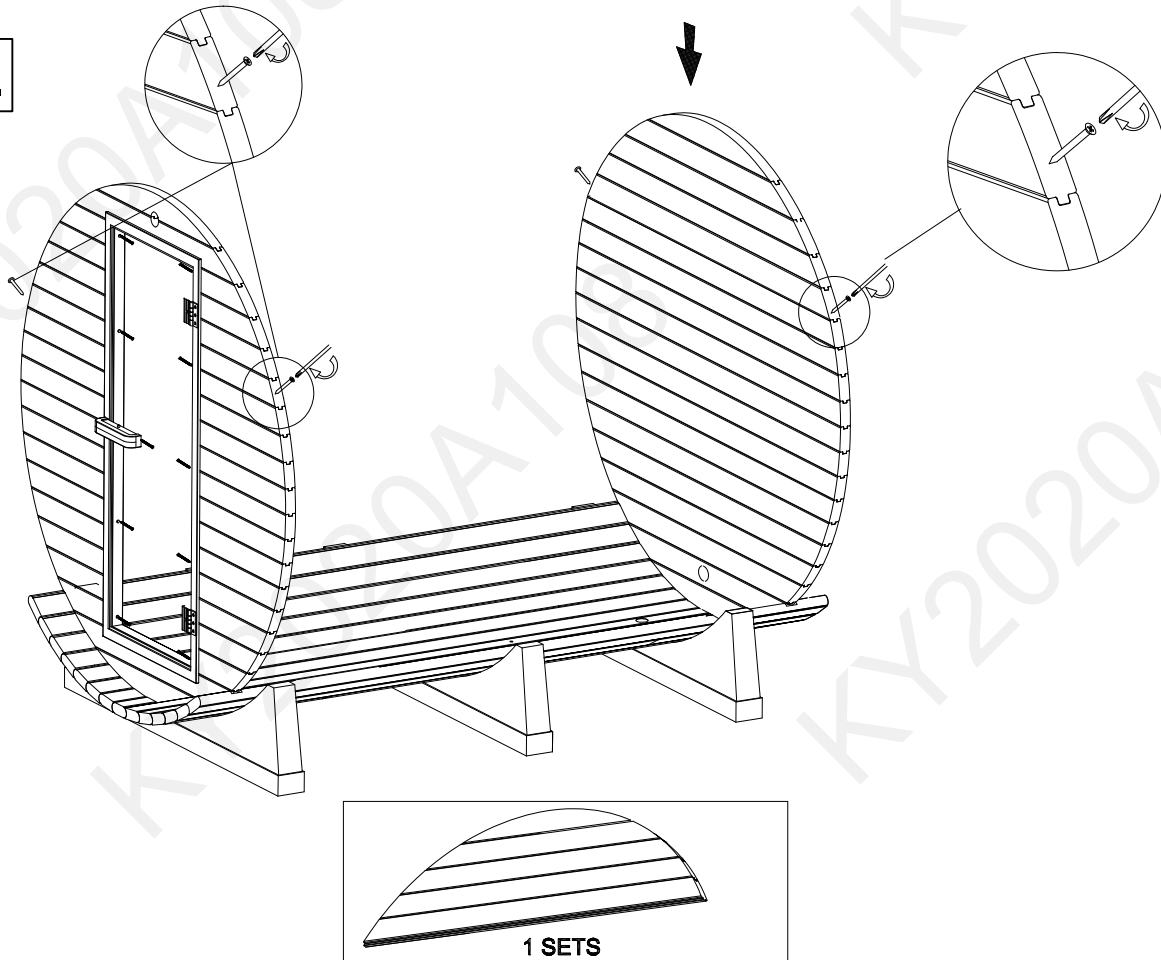
Ø5x60 (2 sets)

WALL PANELS 10-3

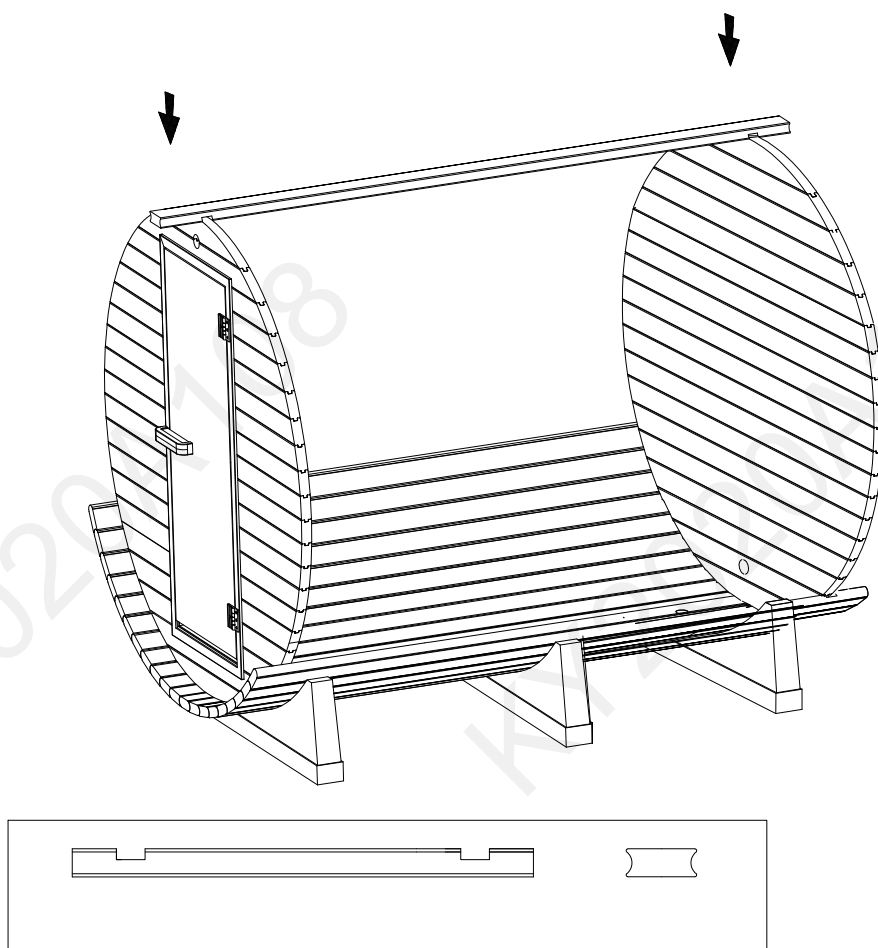
9.



10.

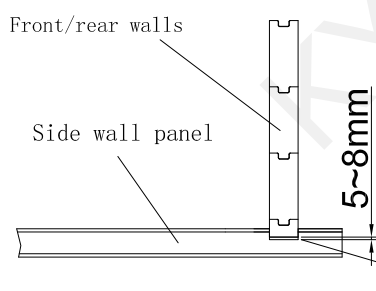
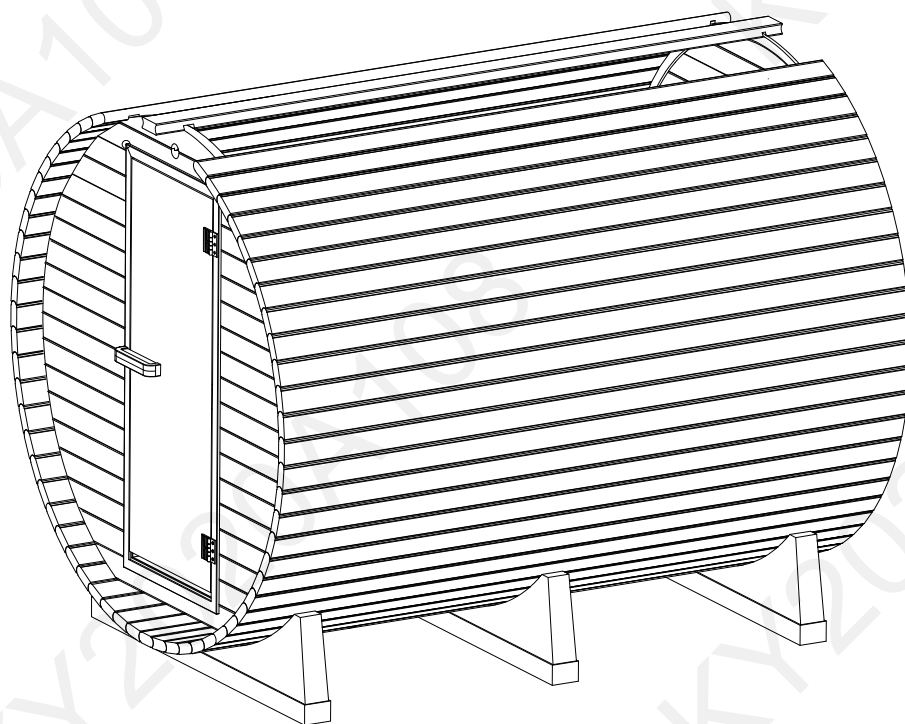


11.



WALL PANELS 10-6

12.

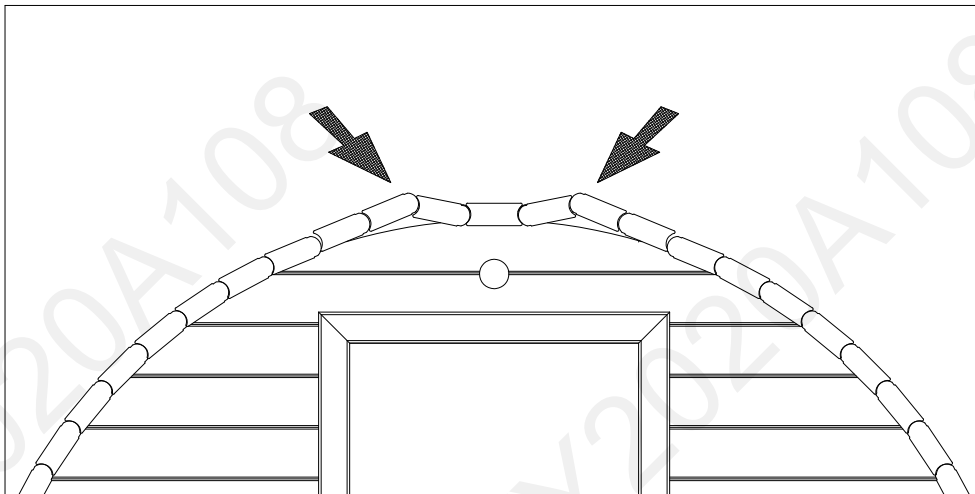


Important Hint!

When installing the side wall panels of the barrel house, temporarily fix the side wall panels on the front/rear wall panels with iron nails. Keep a gap of 5-8mm between the edges of the front and rear wall panels and the groove bottom of the side wall panels, see the figure on the right.

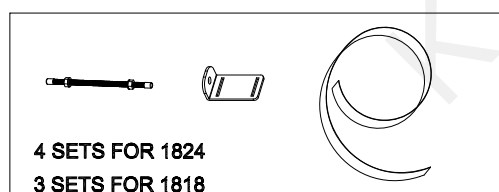
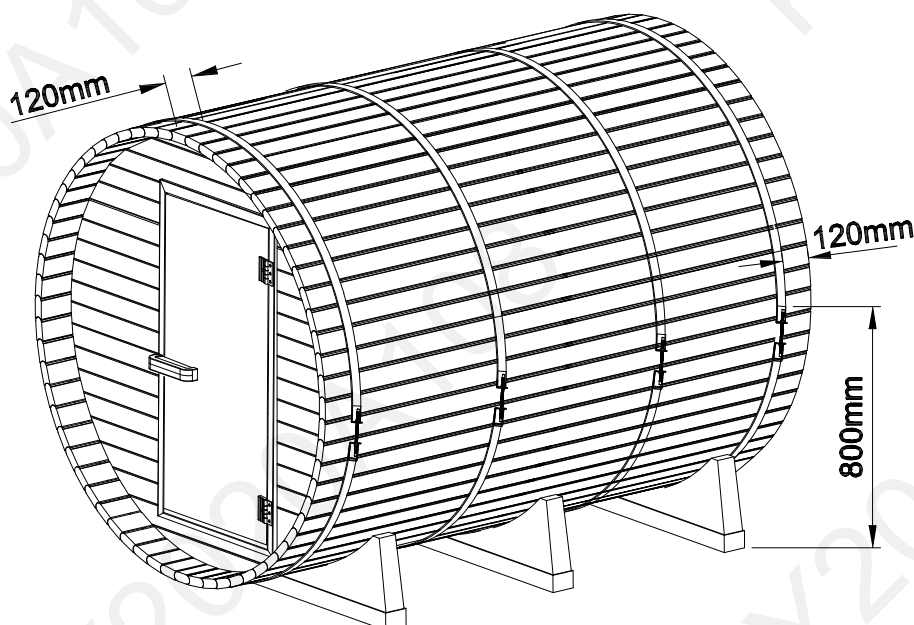
WALL PANELS 10-7

13.



WALL PANELS 10-8

14.

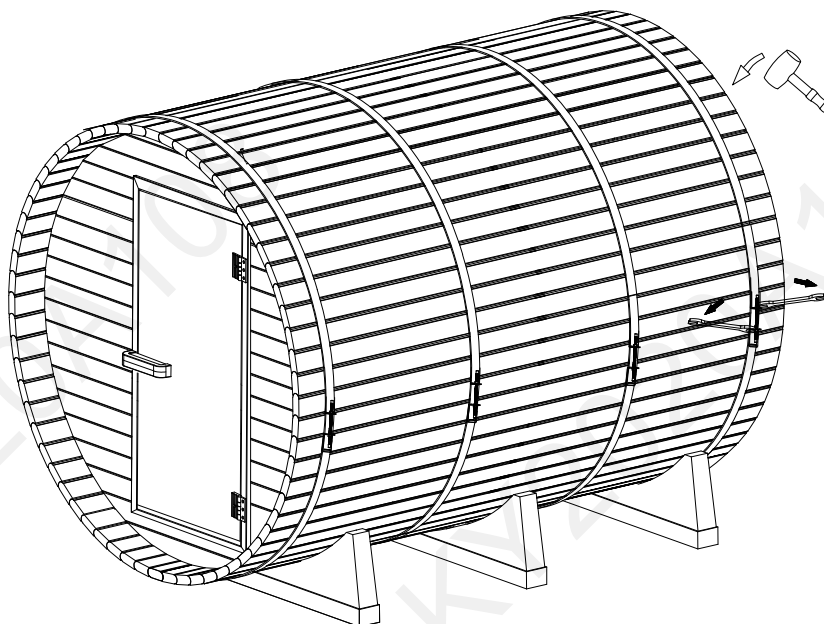


WALL PANELS 10-9

15.

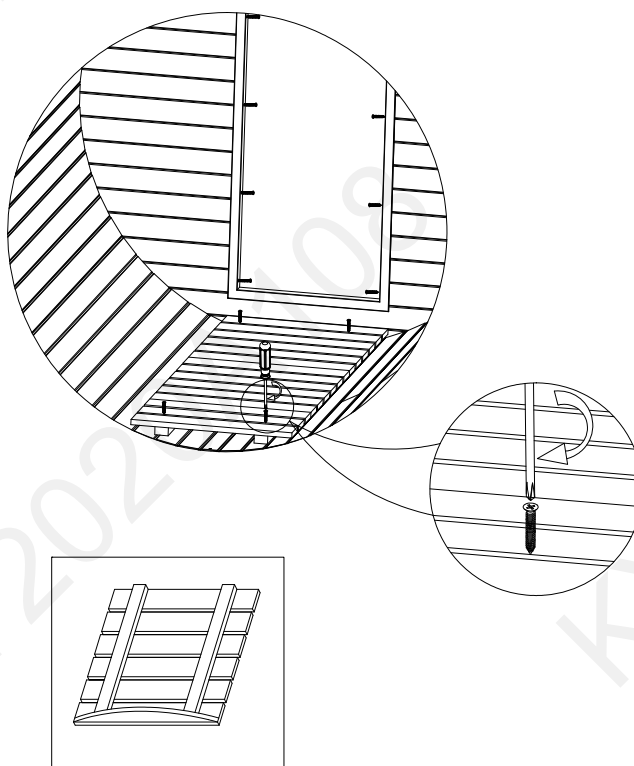
Prompt:

While tightening the unit with a wrench to tighten the steel belt, use a plastic hammer to hit the side wall board along the perimeter of the barrel.



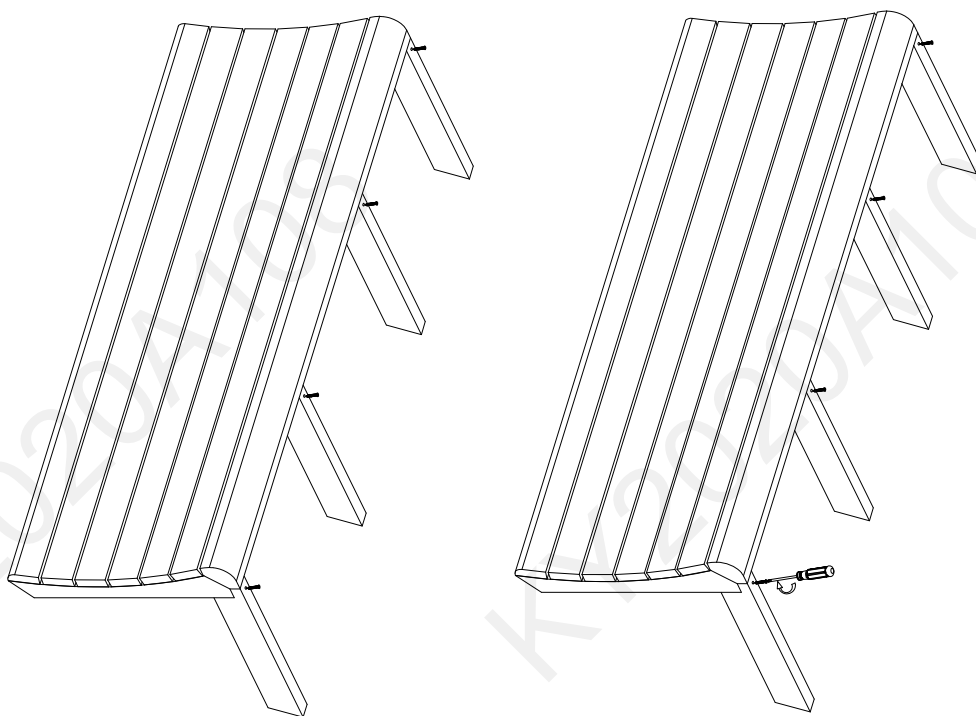
WALL PANELS 10-10

16.



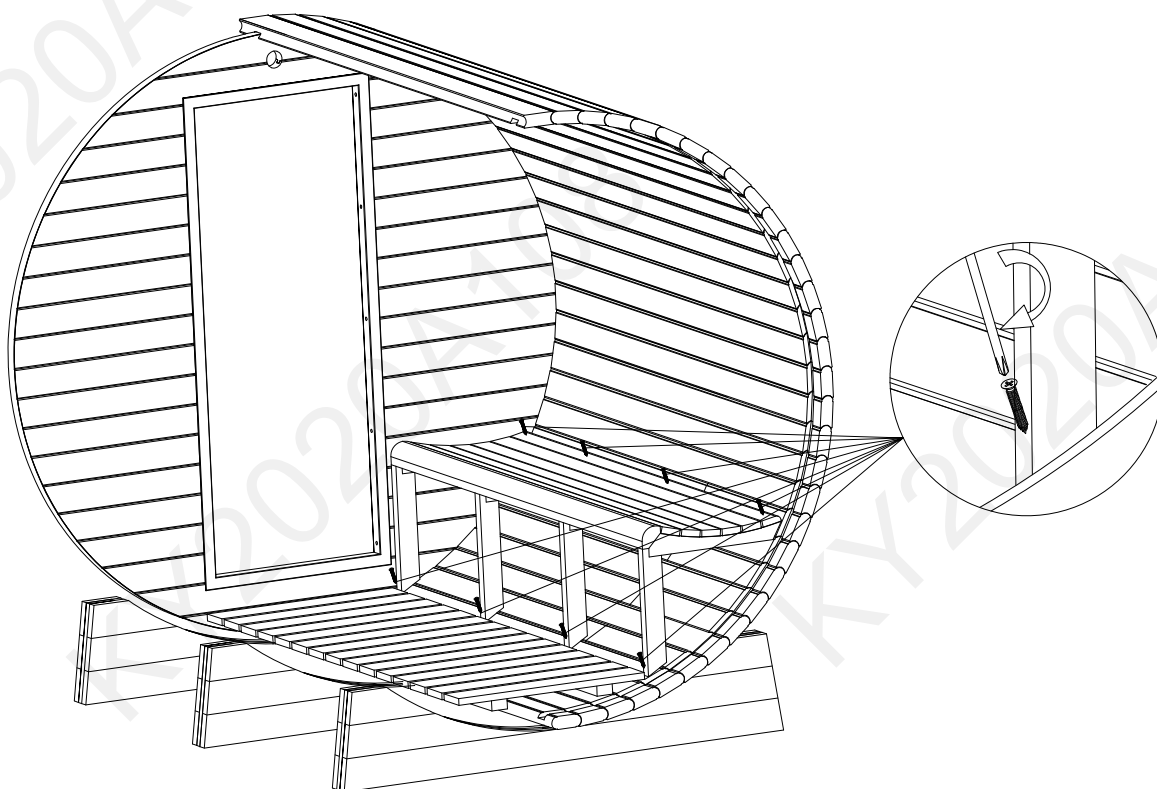
BENCH 4-1

17.



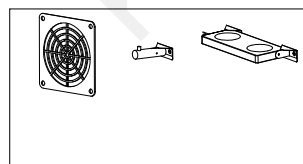
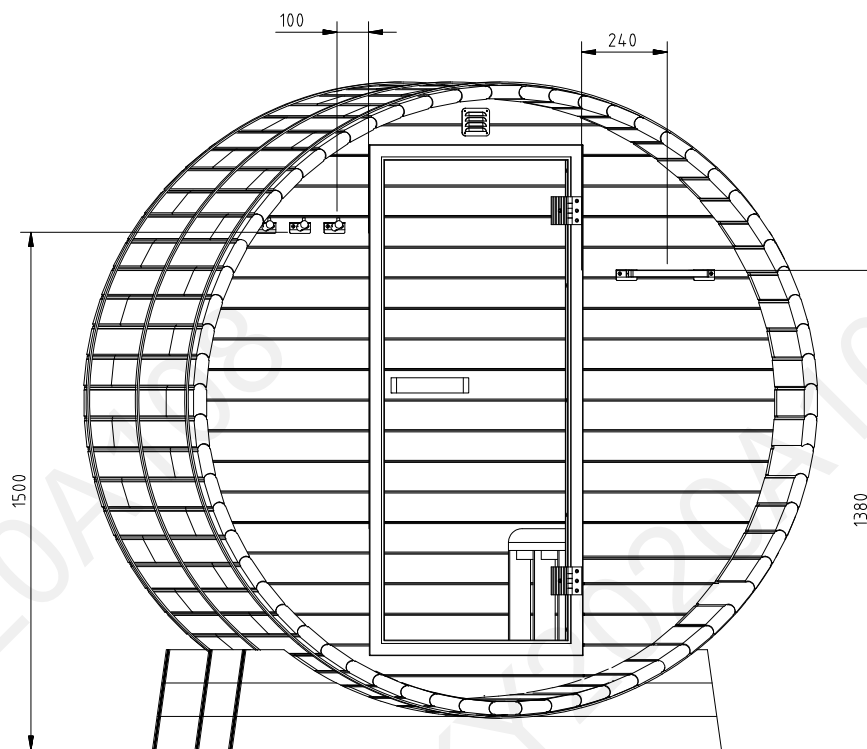
BENCH 4-2

18.



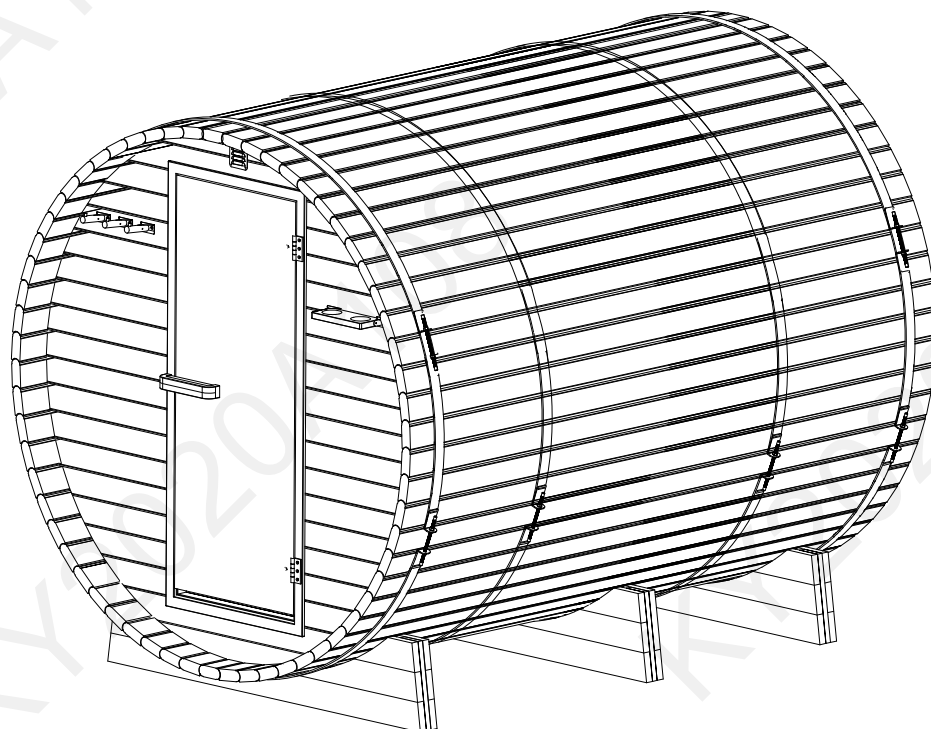
BENCH 4-3

19.

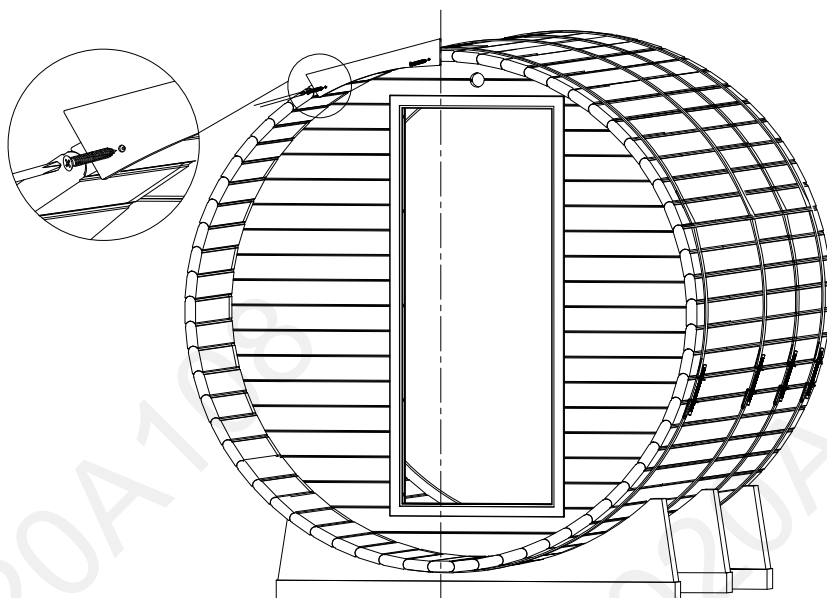


BENCH 4-4

20.

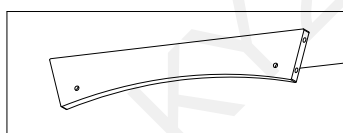


21.



Note:

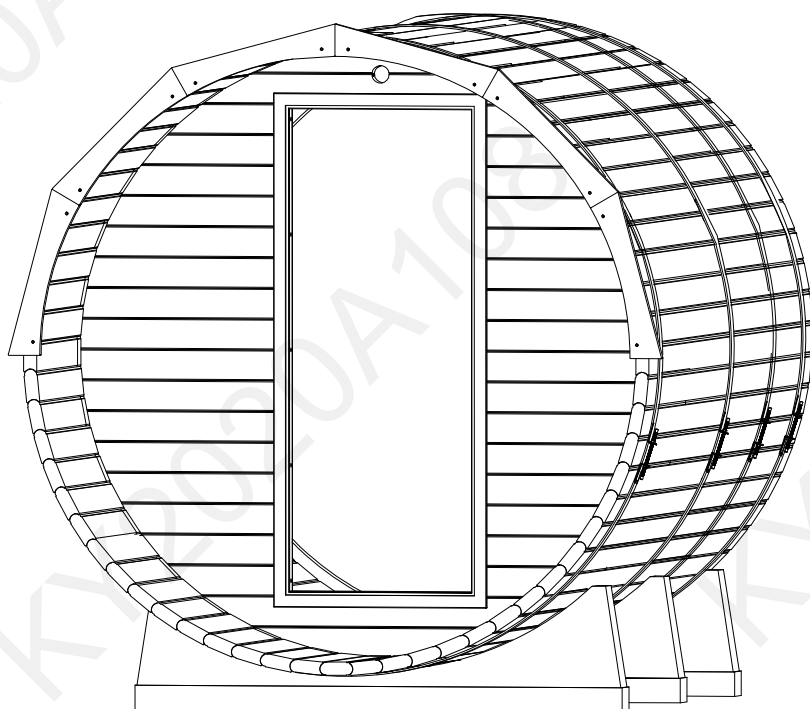
The eaves are installed (equipped with) only when the roof of the sauna room is covered with fiberglass bitumen tiles.



Eaves

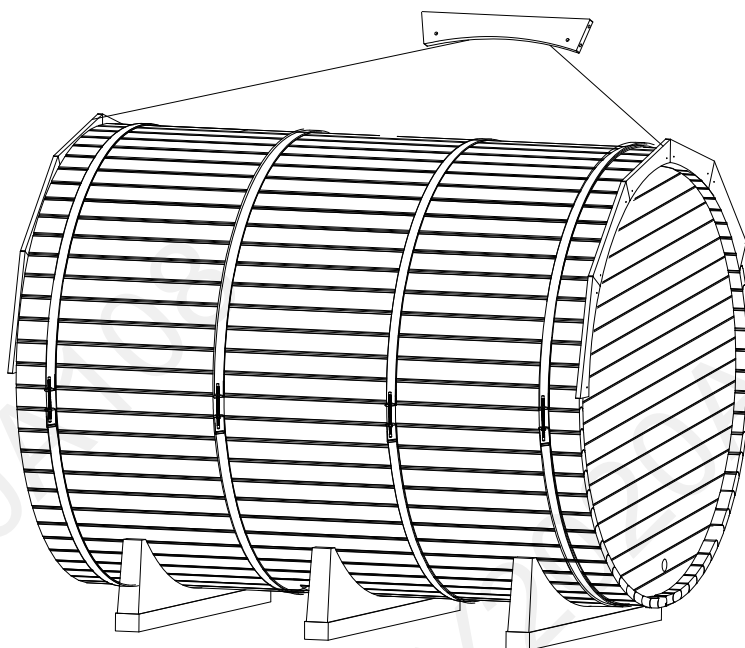
ASPHALT TILE 9-1

22.



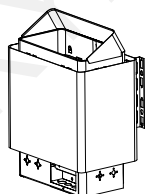
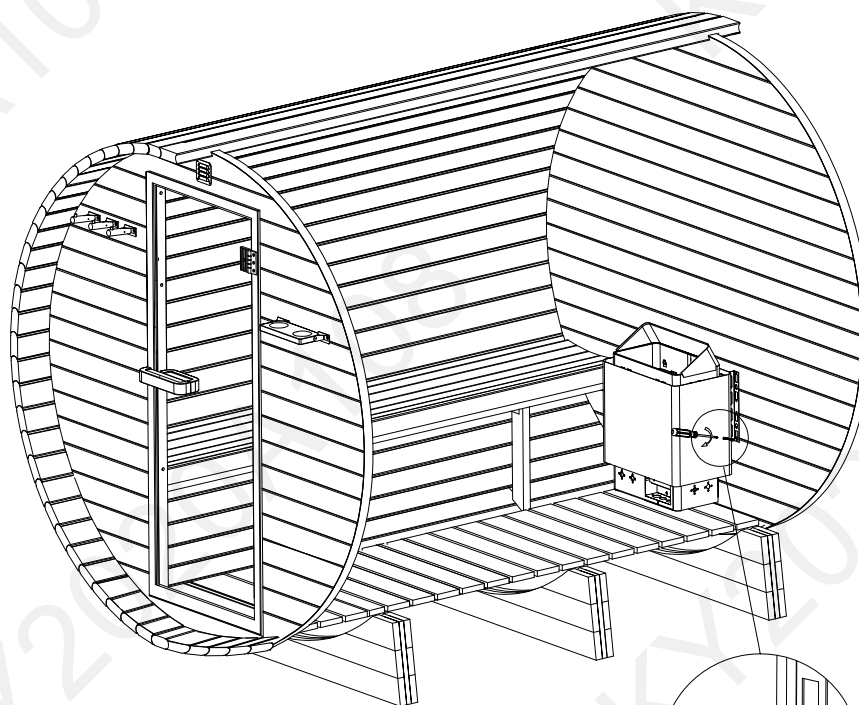
ASPHALT TILE 9-2

23.



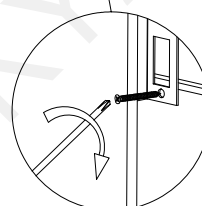
ASPHALT TILE 9-3

24.



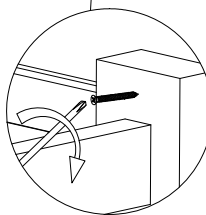
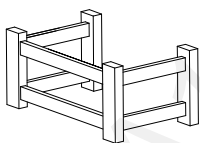
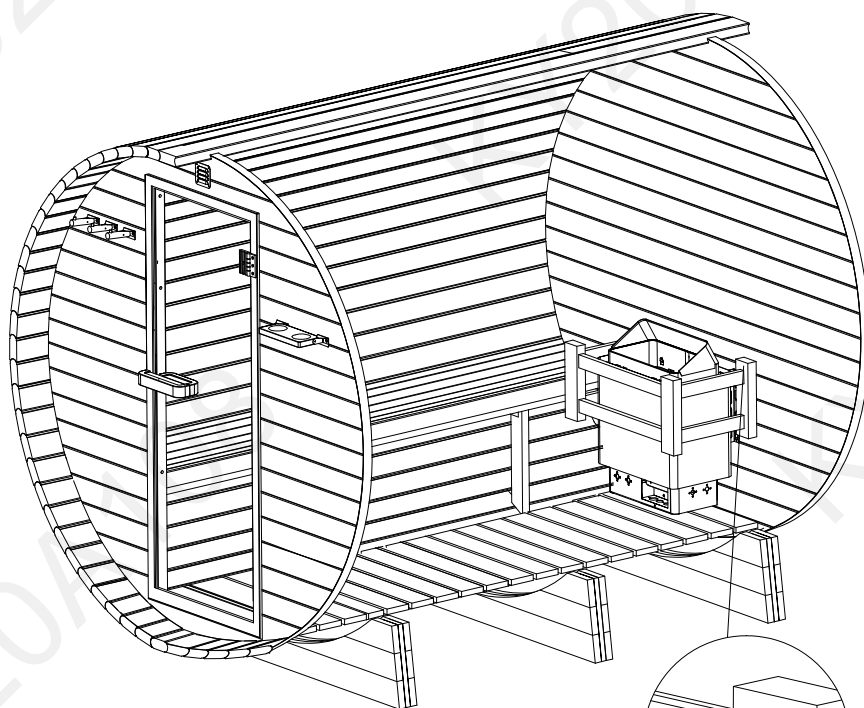
Note:

The sauna room purchased does not include a sauna heater.
(The sauna heater need to be purchased separately)



STOVE 2-1

25.



STOVE 2-2