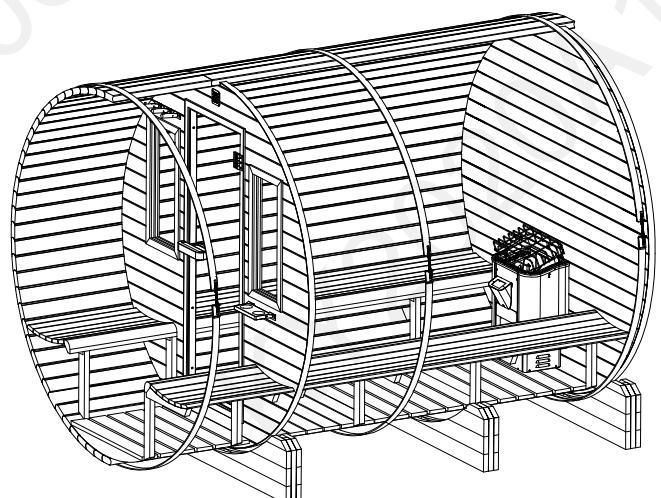
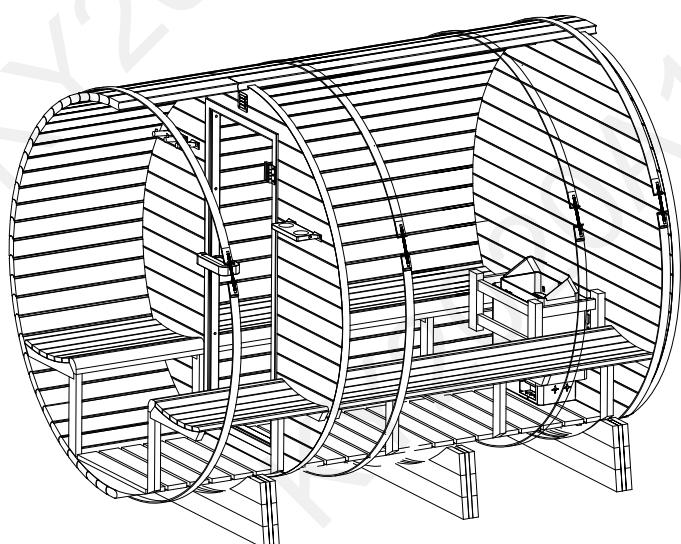
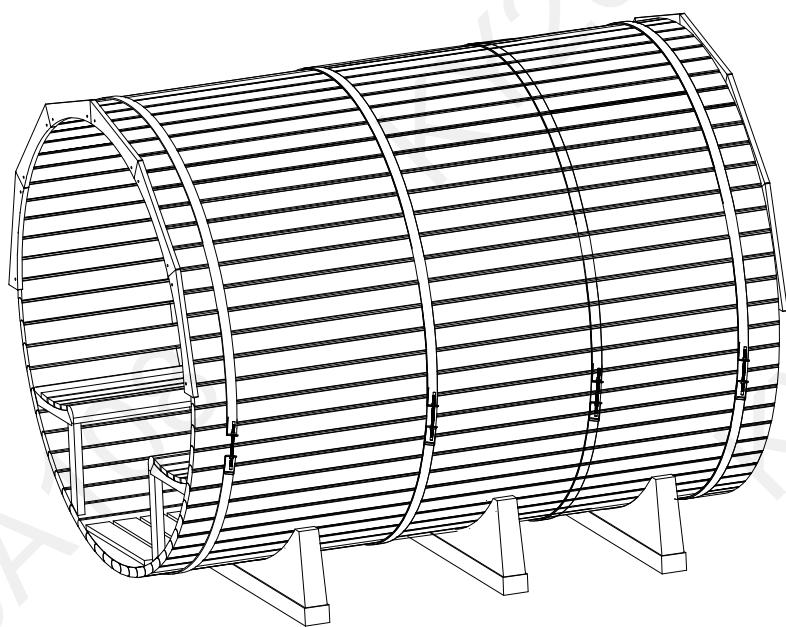
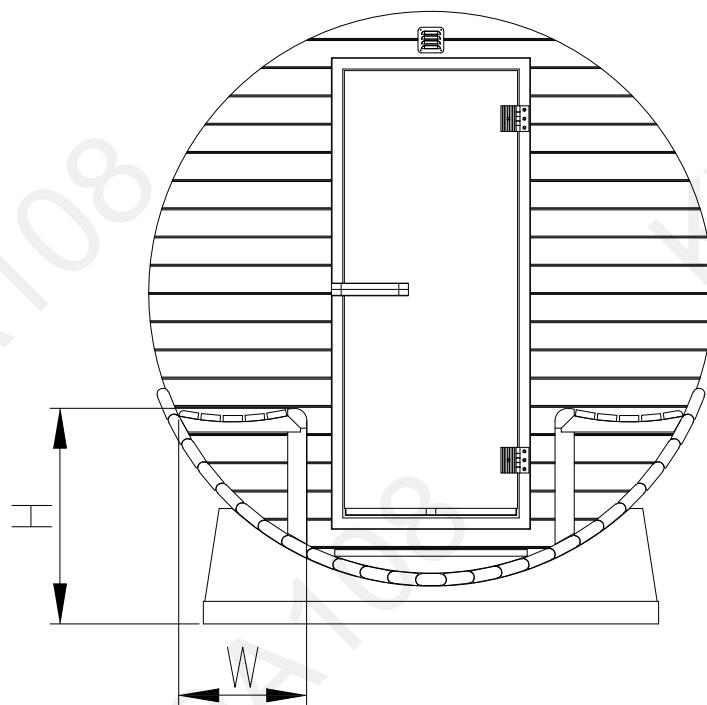
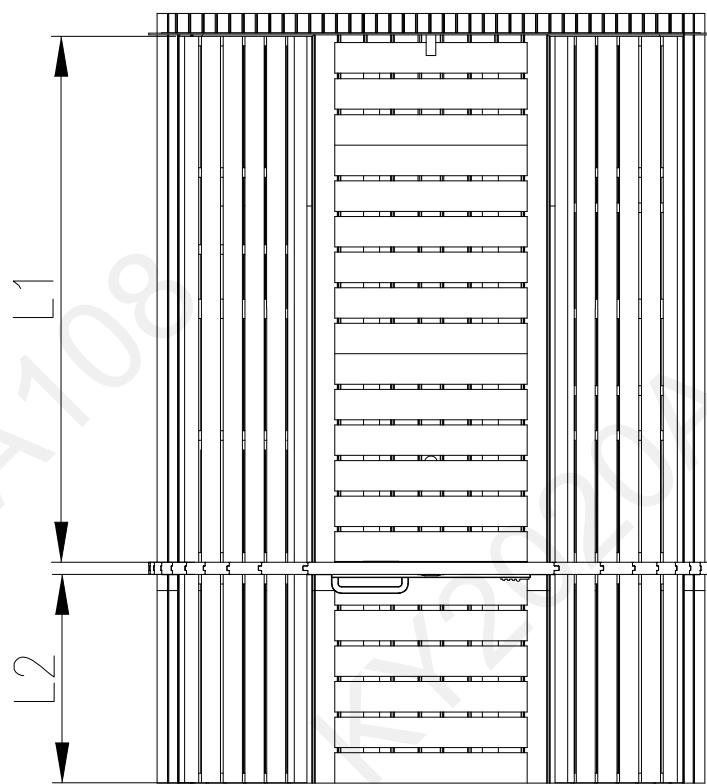


BARREL SAUNA WITH PORCH

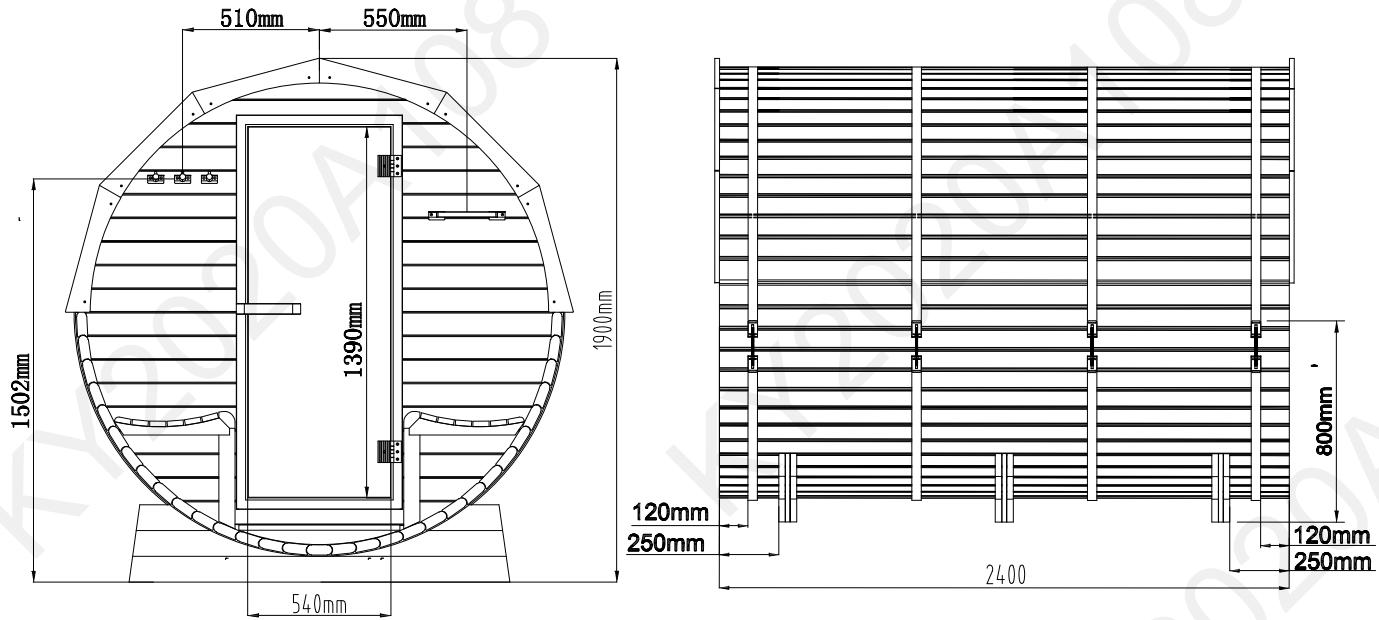
FY-1818TE.1824TE
FY(R)-1818TE.1824TE



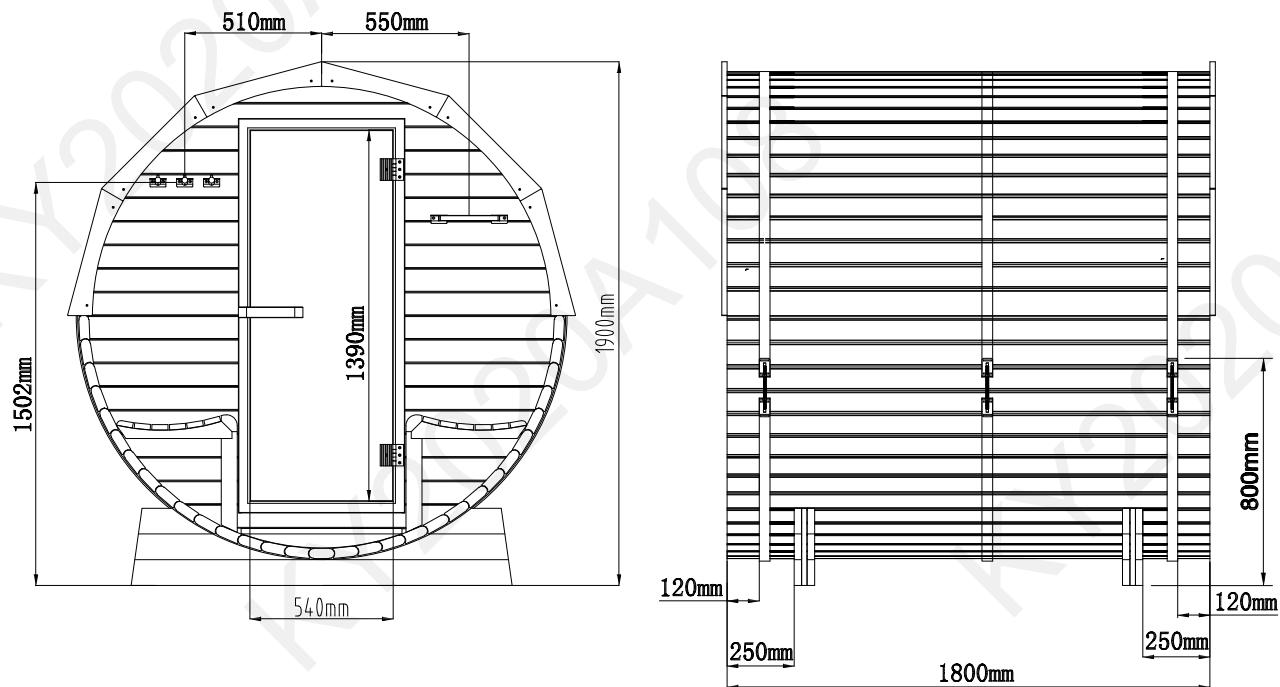


Number Name	L1(mm)	L2(mm)	W(mm)	H(mm)
1818	1070	600	400	640
1824	1670	600	400	640

FY-1824TE.FY (R) -1824TE



FY-1818TE.FY (R) -1818TE

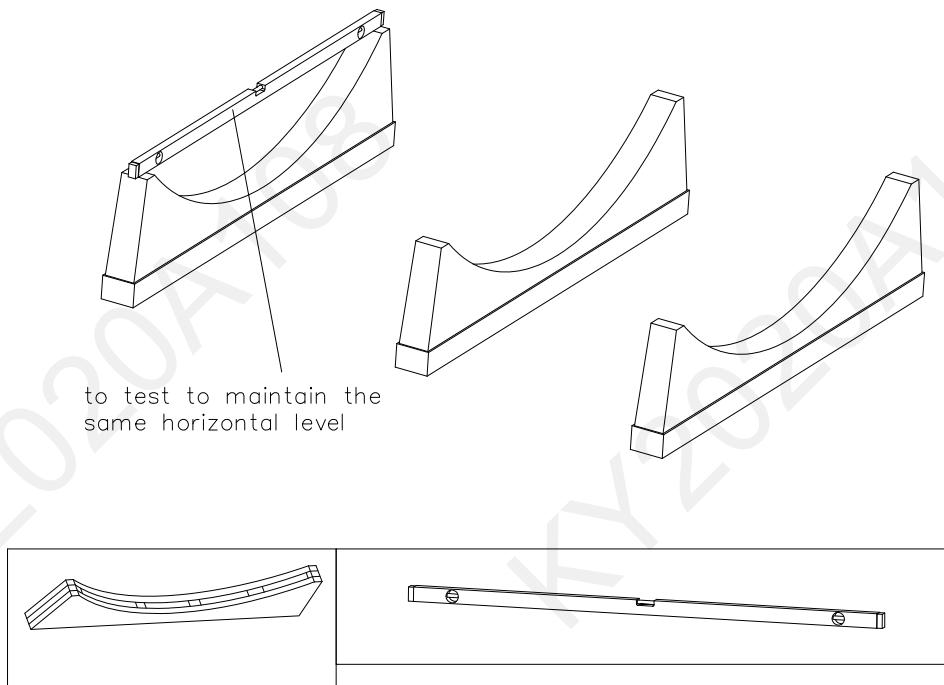


Special Note:

1. Sauna rooms are usually built with cork. Due to the special nature of the sauna room, protective coatings (paints, etc.) cannot be applied to the wood used in the sauna room. Therefore, the customized sauna room will be expanded during transporting and storing because its wood material absorbs the air's water. the wood shrinks by releasing moisture into the air (dry air). Therefore, it is normal for the horizontal size of the wood, especially the horizontal size of the jigsaw wood to have a certain error with the standard size on the drawing.
2. The sauna room could not be assembled in a rainy day.
3. After the sauna room is installed, it should be covered with rainproof cloth or covered with fiberglass asphalt shingles in time to prevent the wood used for the sauna room from being severely deformed and moldy due to the sun and rain.

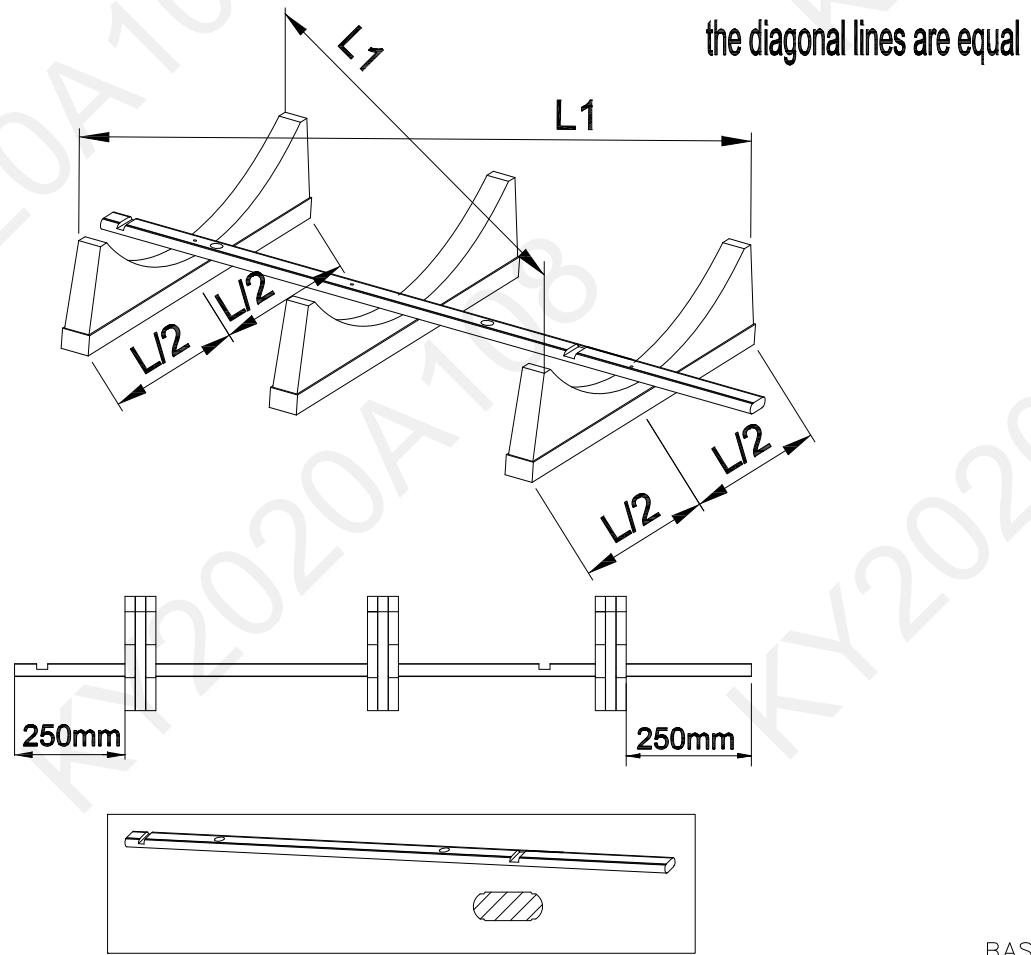
1.

Installation example for 1824



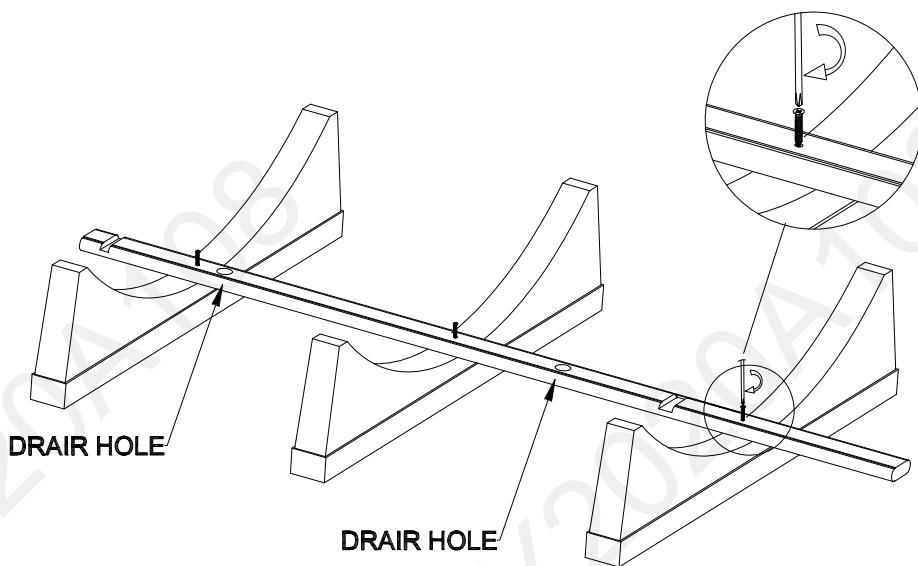
BASE 5-1

2.



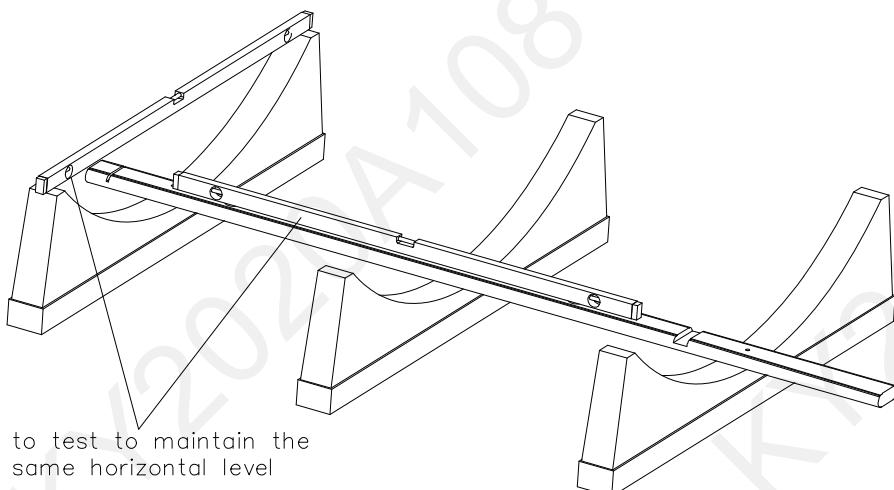
BASE 5-2

3.



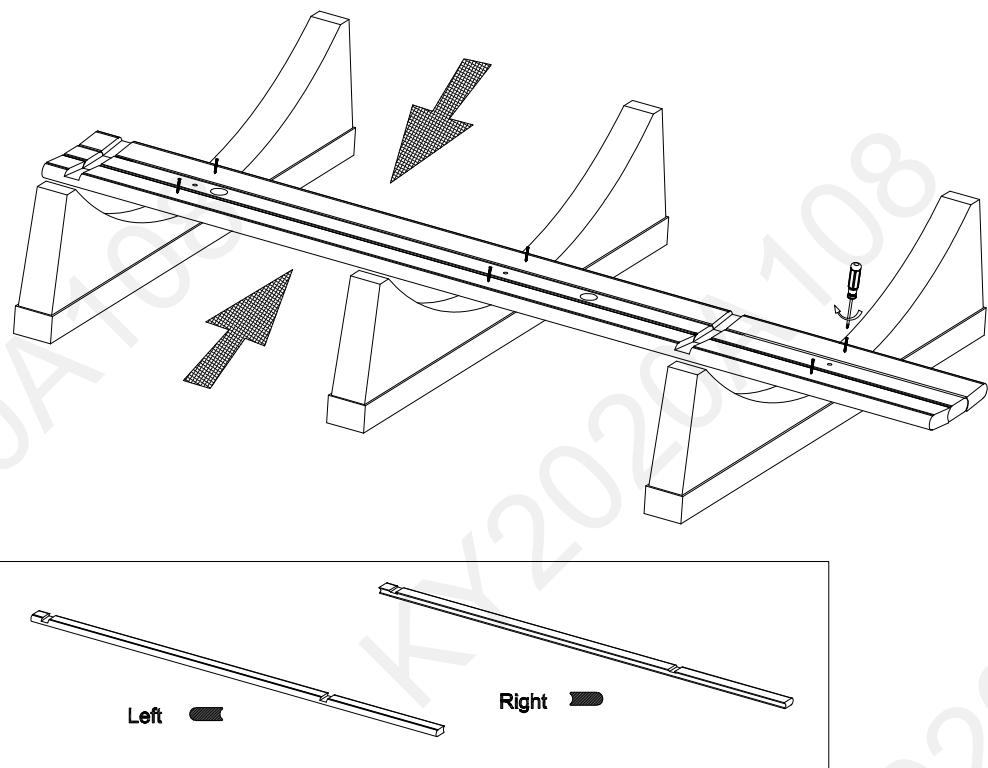
BASE 5-3

4.



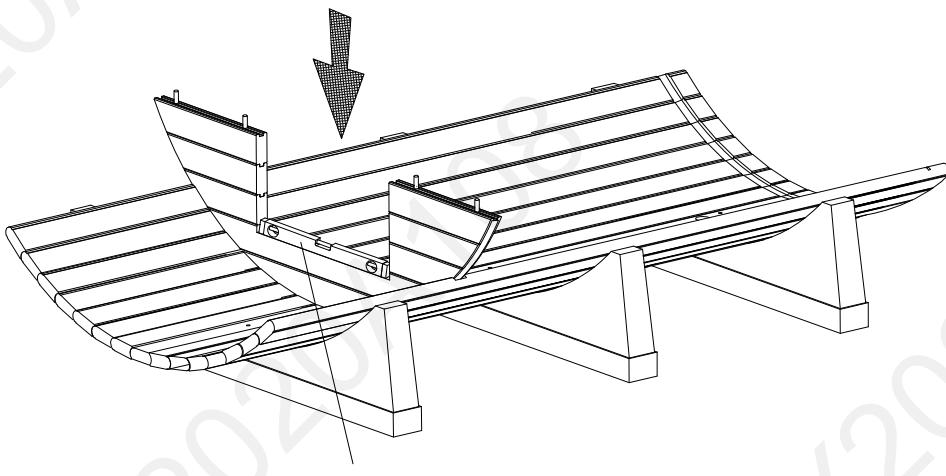
BASE 5-4

5.

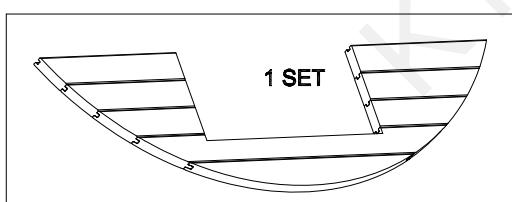


BASE 5-5

6.

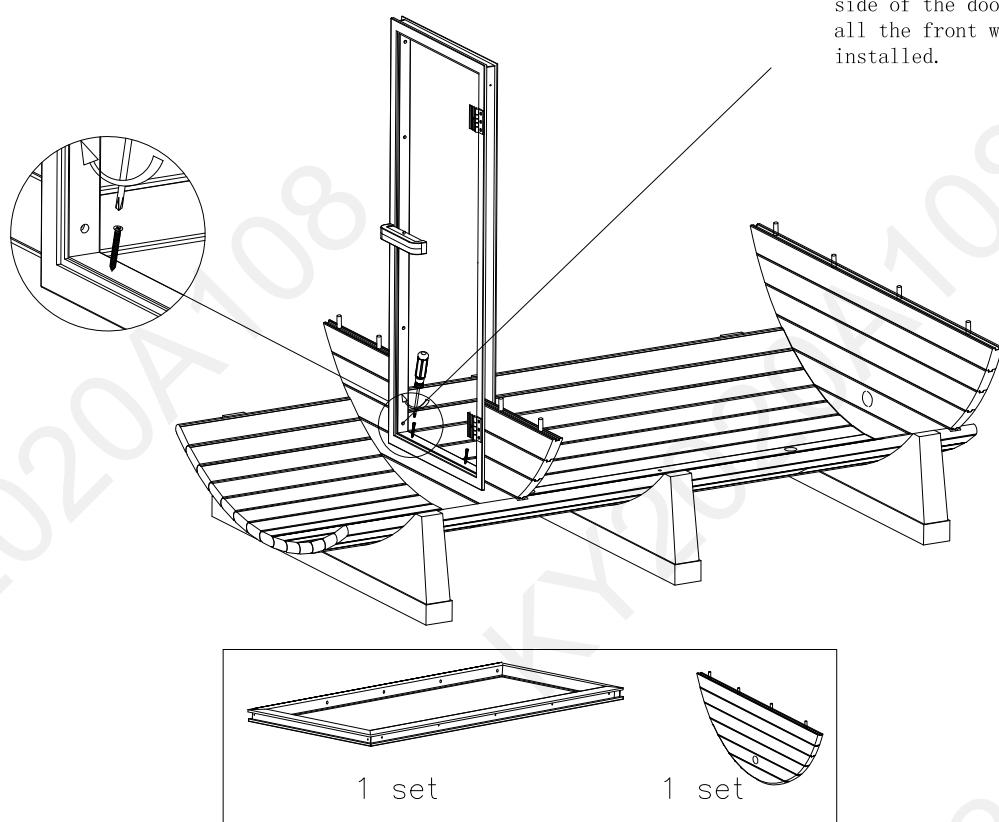


to test to maintain the same horizontal level



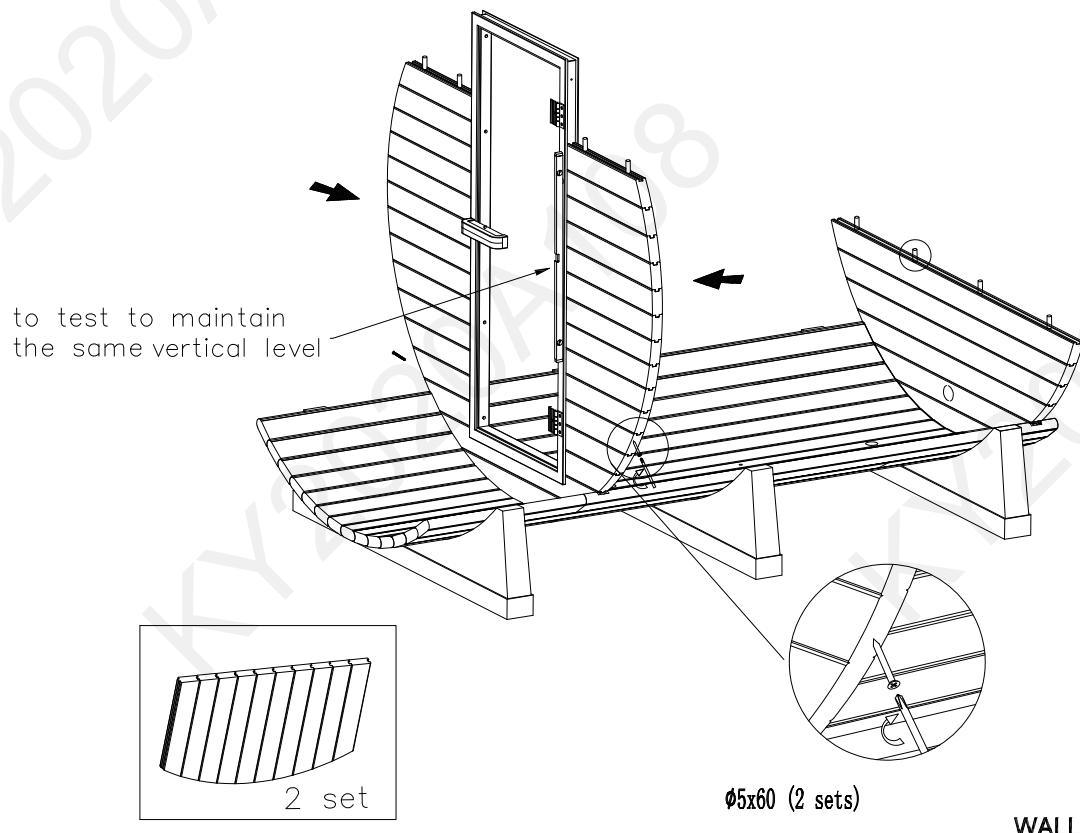
WALL PANELS 10-1

7.



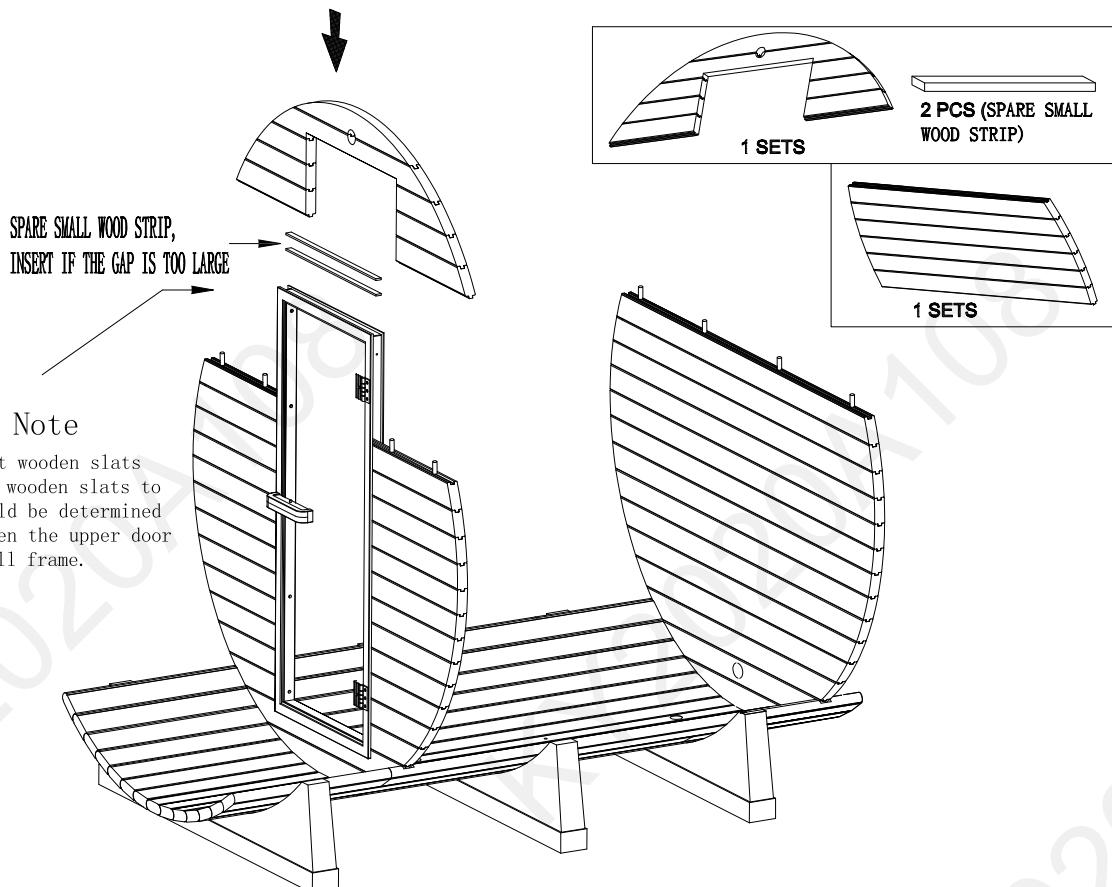
WALL PANELS 10-2

8.



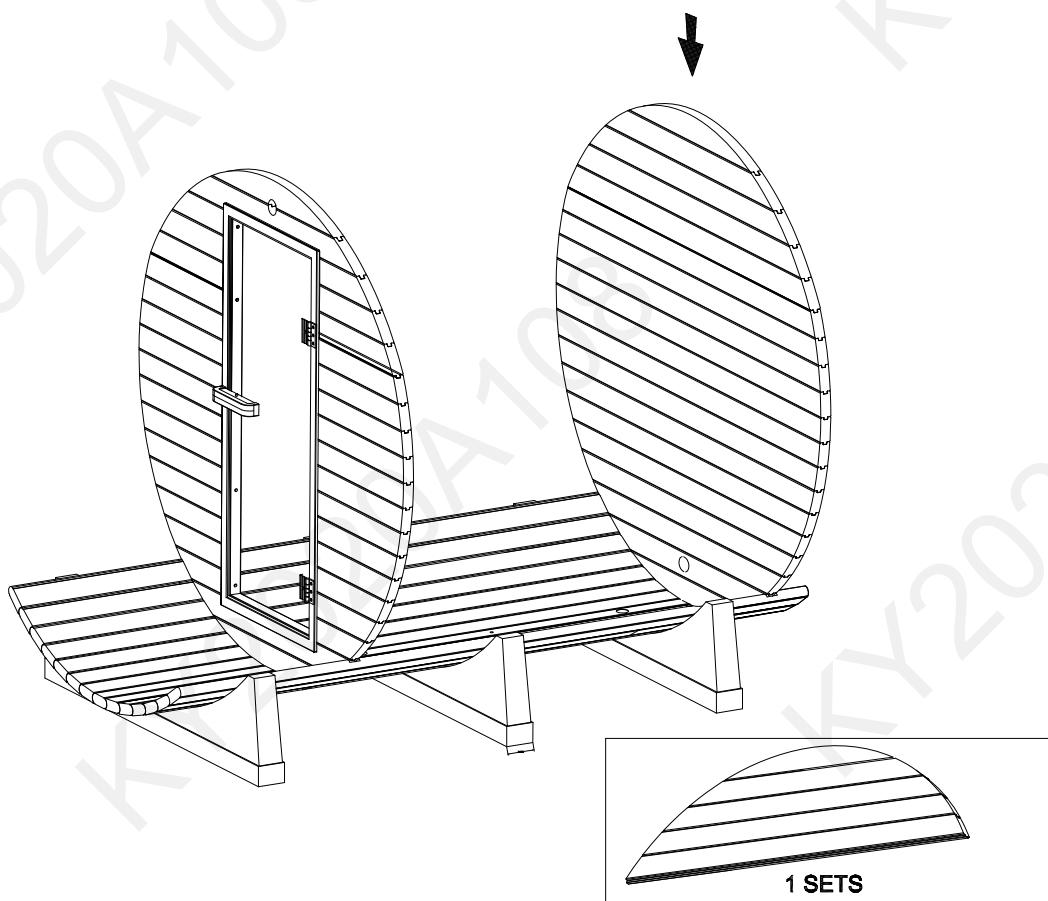
WALL PANELS 10-3

9.



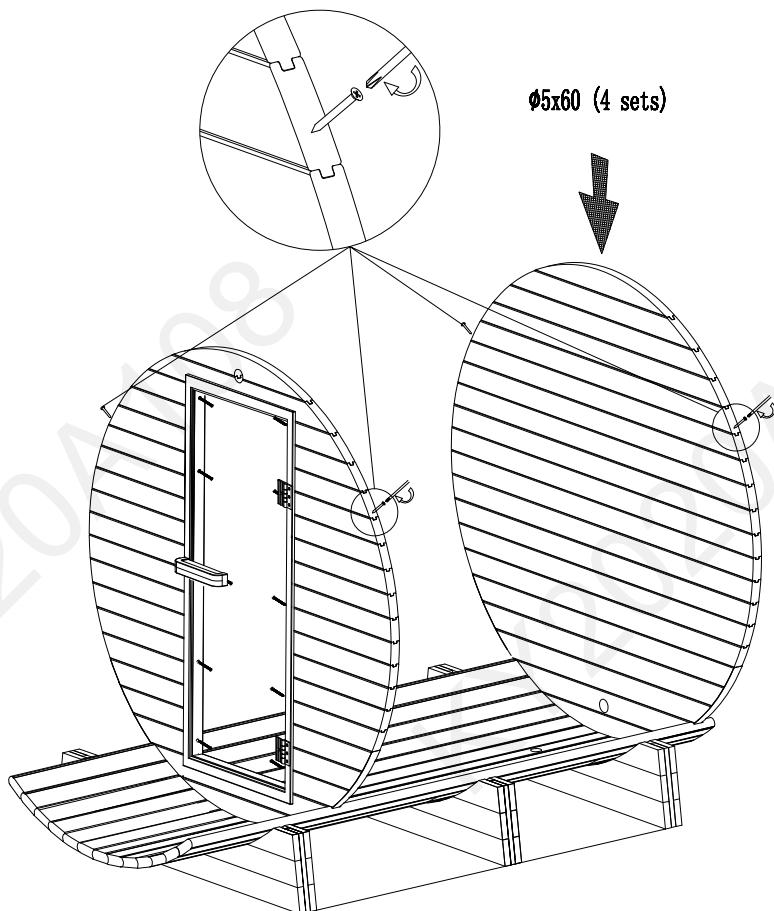
WALL PANELS 10-4

10.



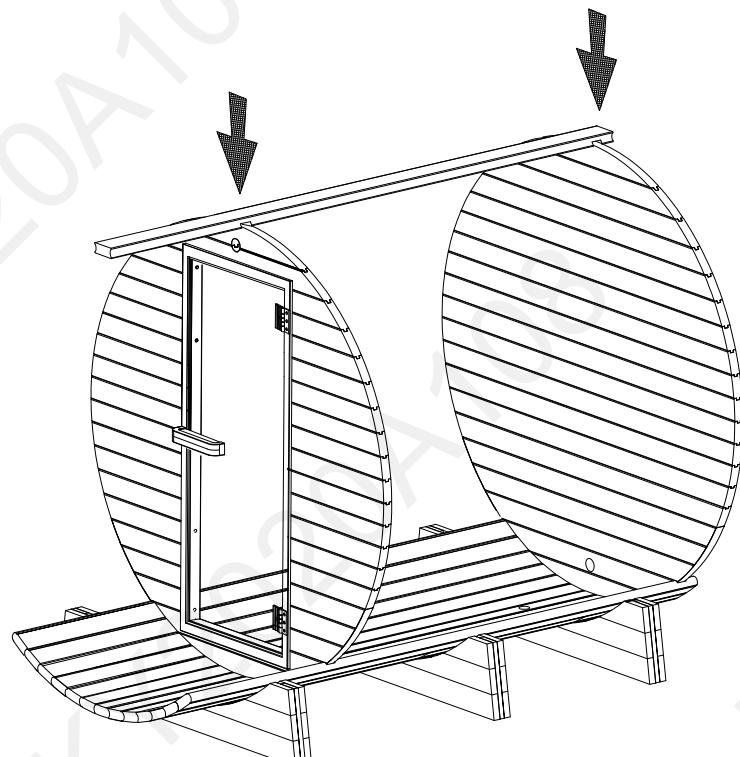
WALL PANELS 10-5

11.



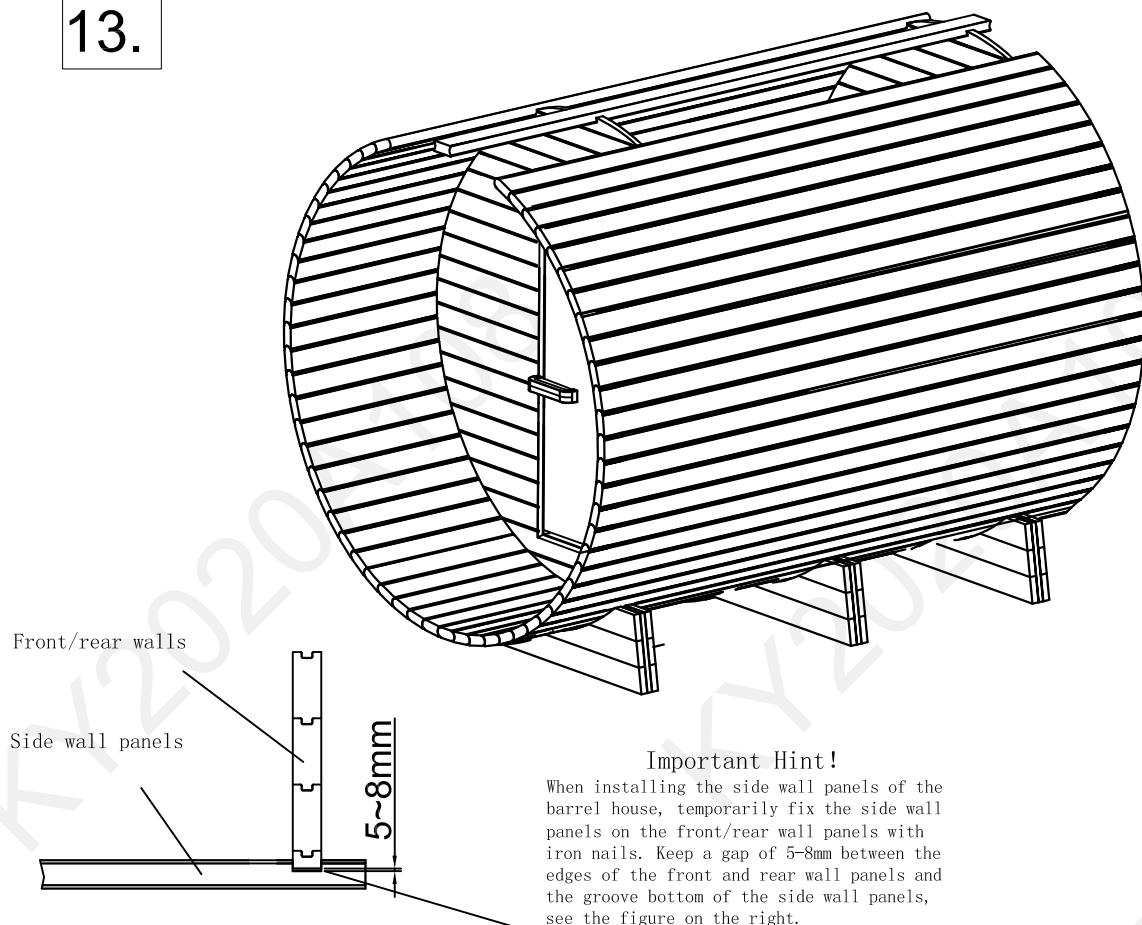
WALL PANELS 10-6

12.



WALL PANELS 10-7

13.

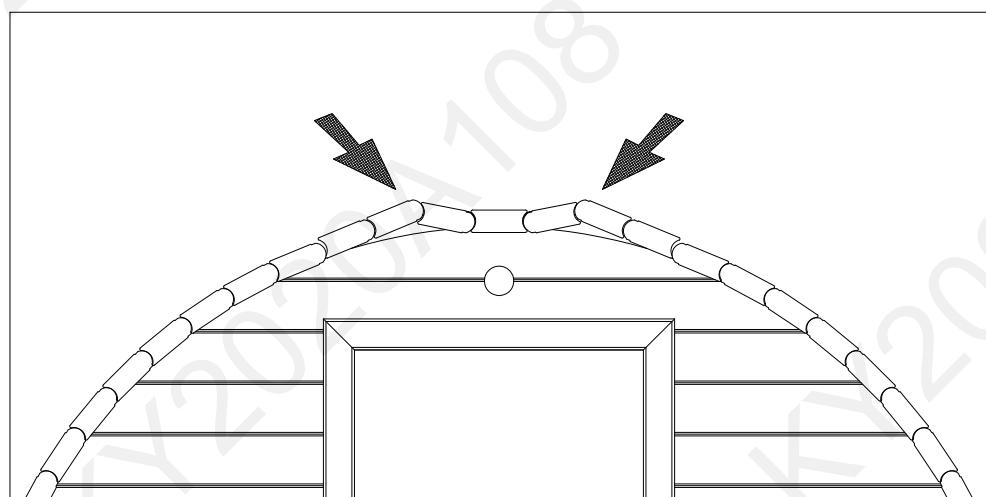


Important Hint!

When installing the side wall panels of the barrel house, temporarily fix the side wall panels on the front/rear wall panels with iron nails. Keep a gap of 5~8mm between the edges of the front and rear wall panels and the groove bottom of the side wall panels, see the figure on the right.

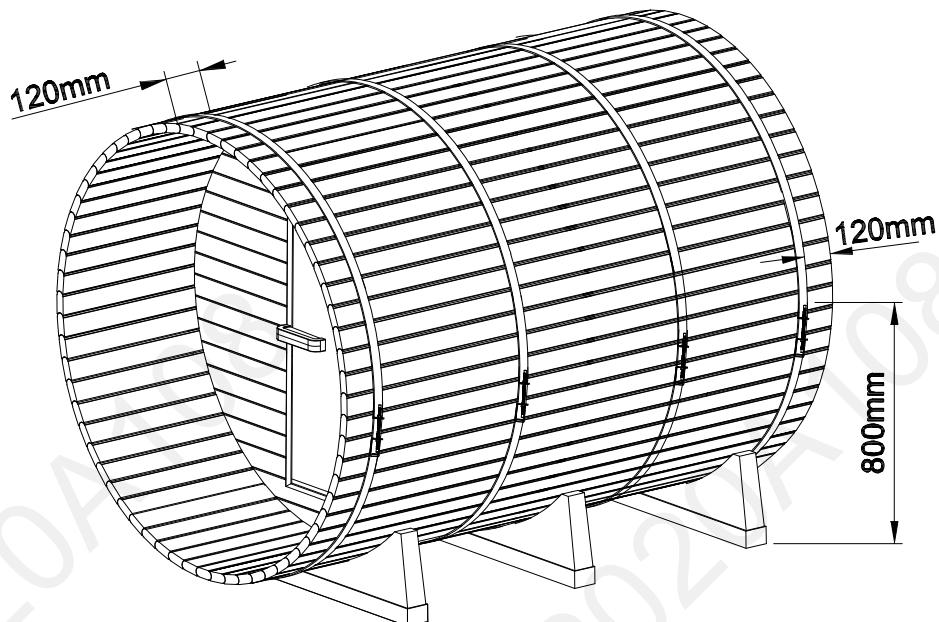
WALL PANELS 10-8

14.



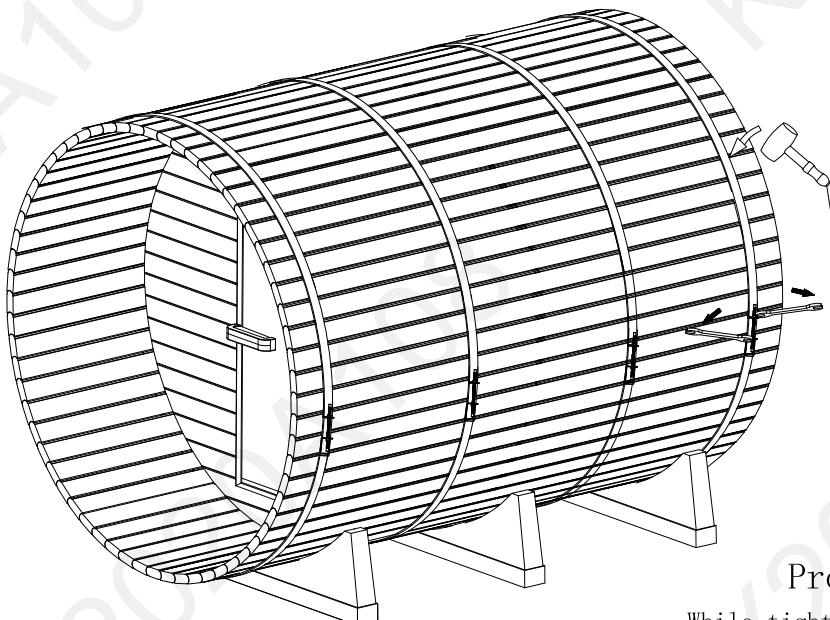
WALL PANELS 10-9

15.



WALL PANELS 10-10

16.

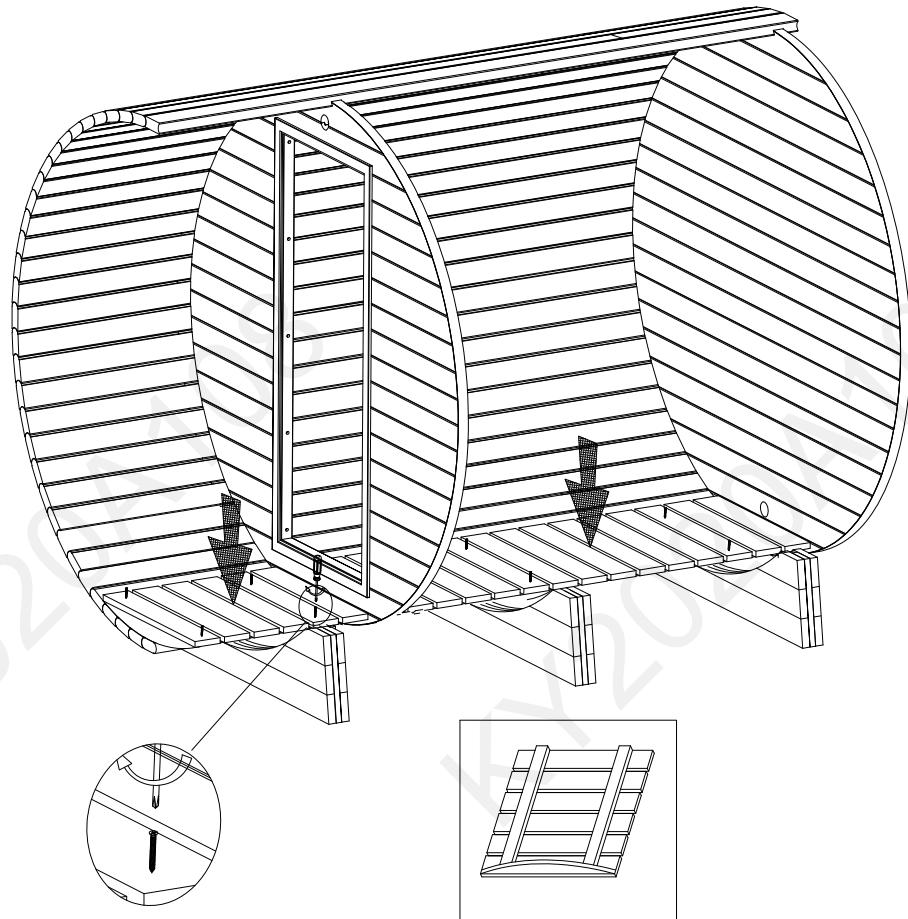


Prompt:

While tightening the unit with a wrench to tighten the steel belt, use a plastic hammer to hit the side wall board along the perimeter of the barrel.

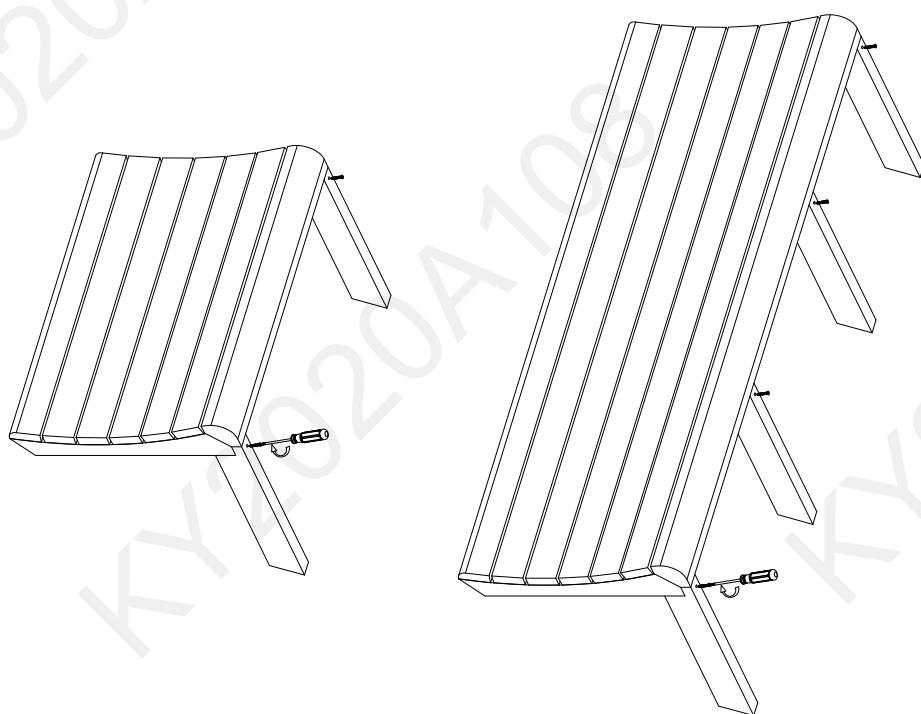
WALL PANELS 10-11

17.



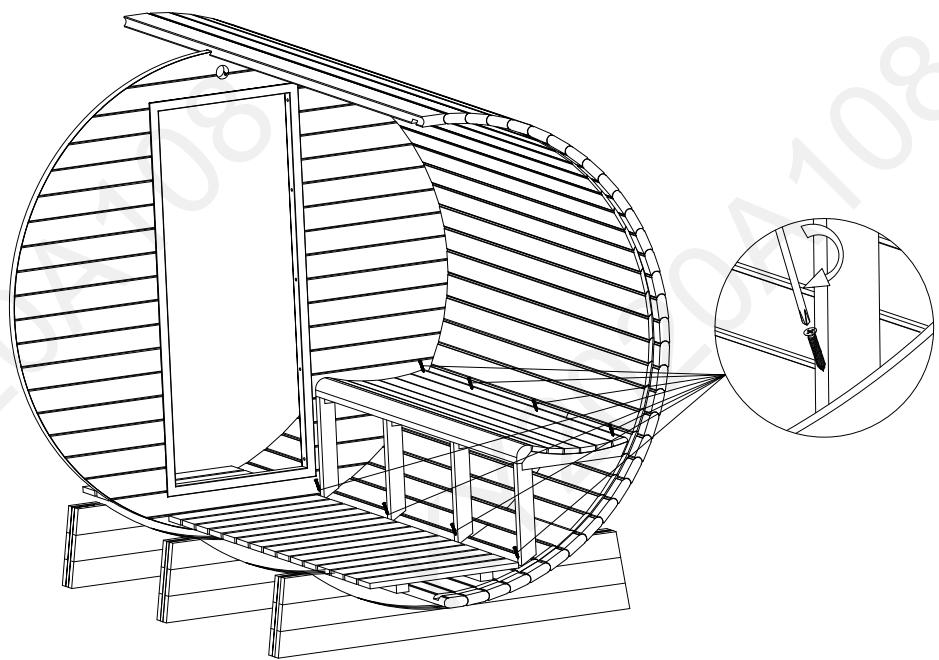
BENCH 6-1

18.



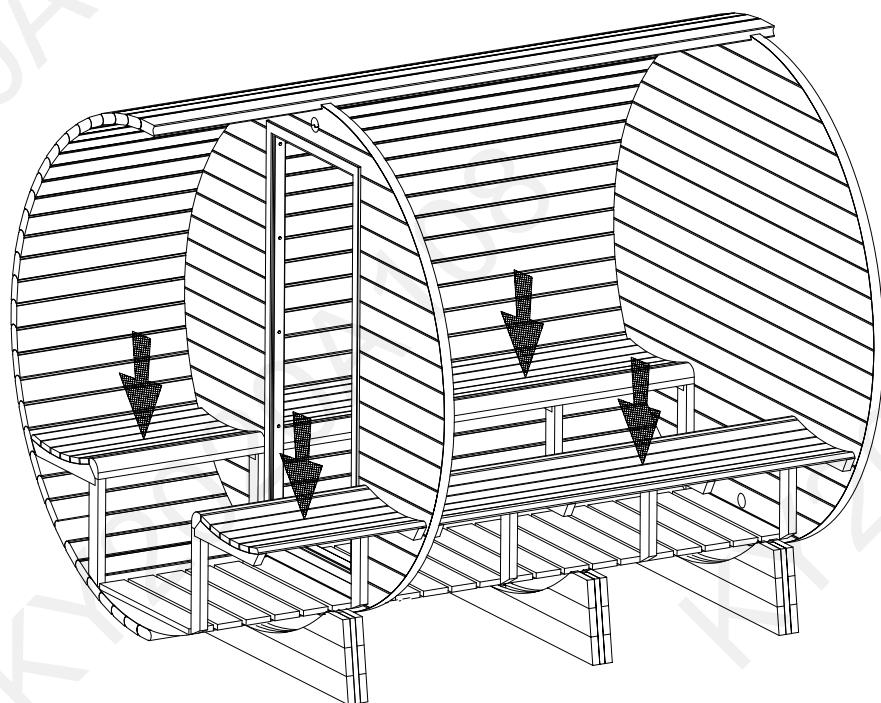
BENCH 6-2

19.



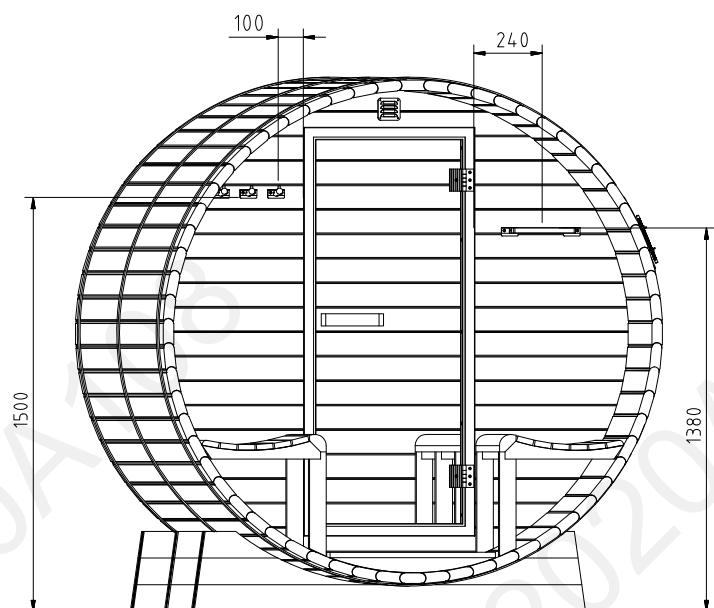
BENCH 6-3

20.



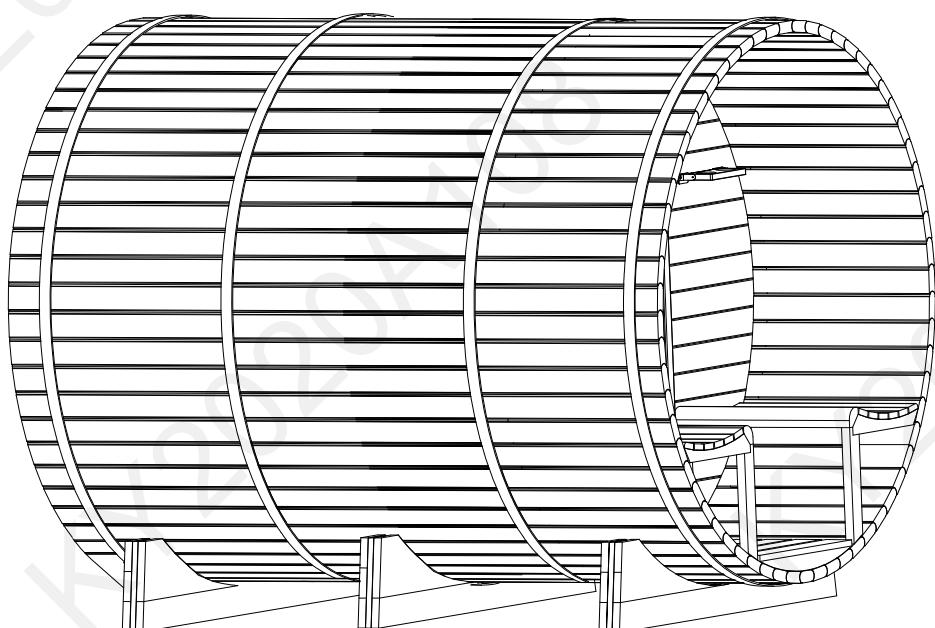
BENCH 6-4

21.

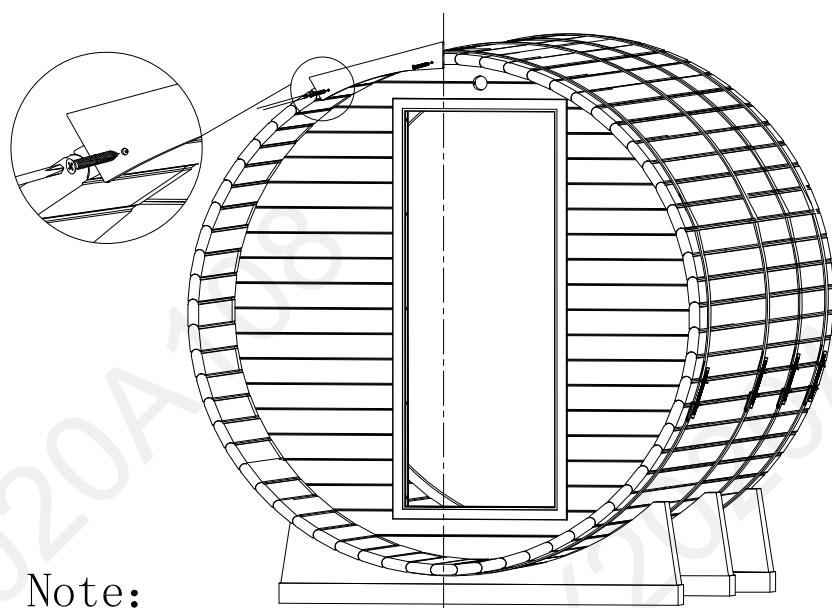


BENCH 6-5

22.



23.



Note:

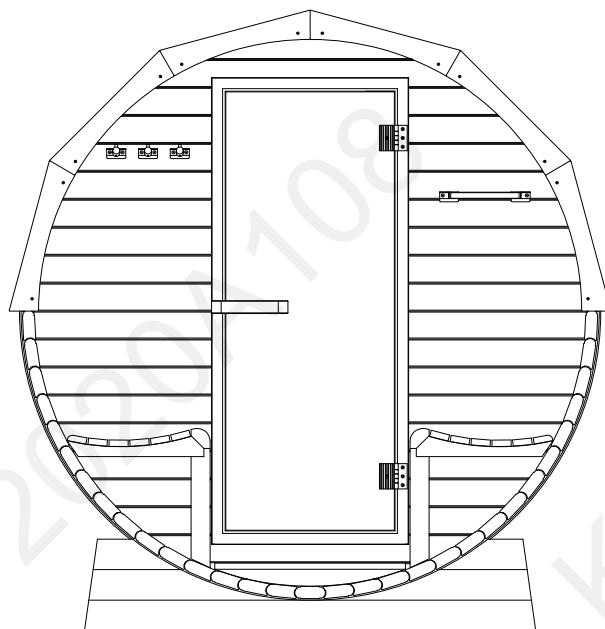
The eaves are installed (equipped with) only when the roof of the sauna room is covered with fiberglass bitumen tiles.



Eaves

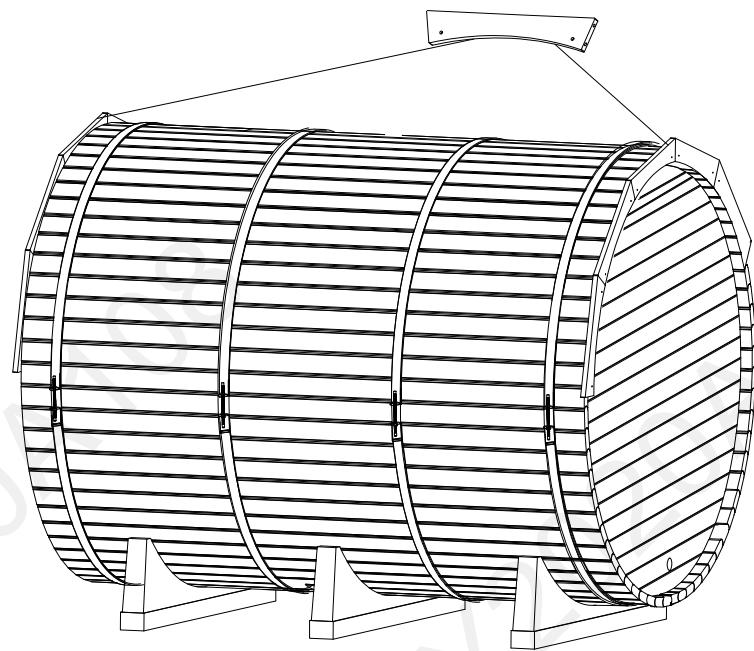
ASPHALT TILE 9-1

24.



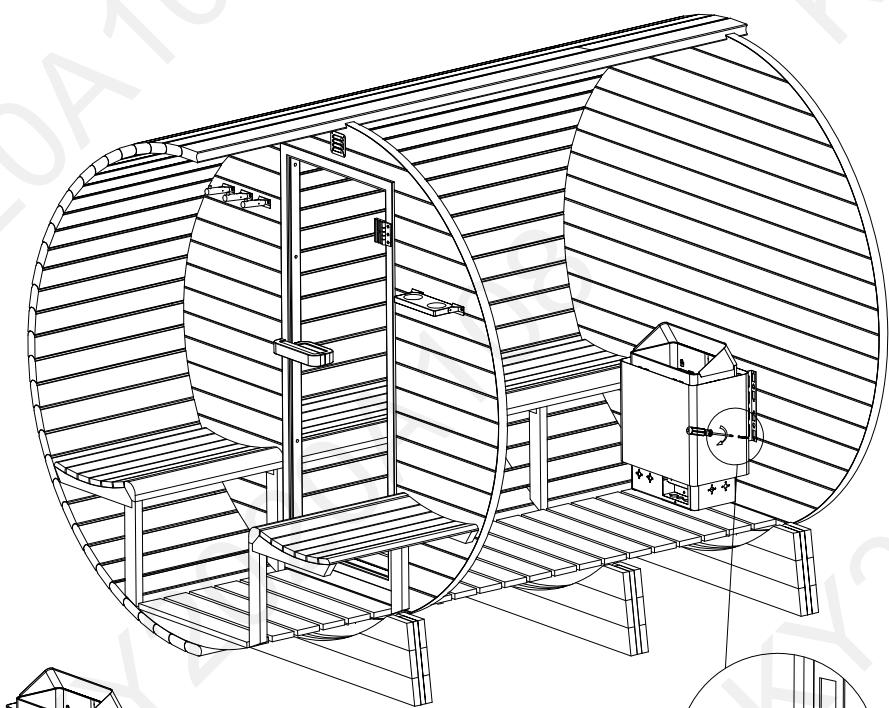
ASPHALT TILE 9-2

25.



ASPHALT TILE 9-3

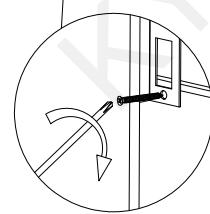
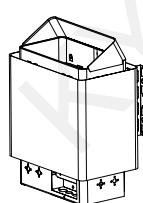
26.



Note:

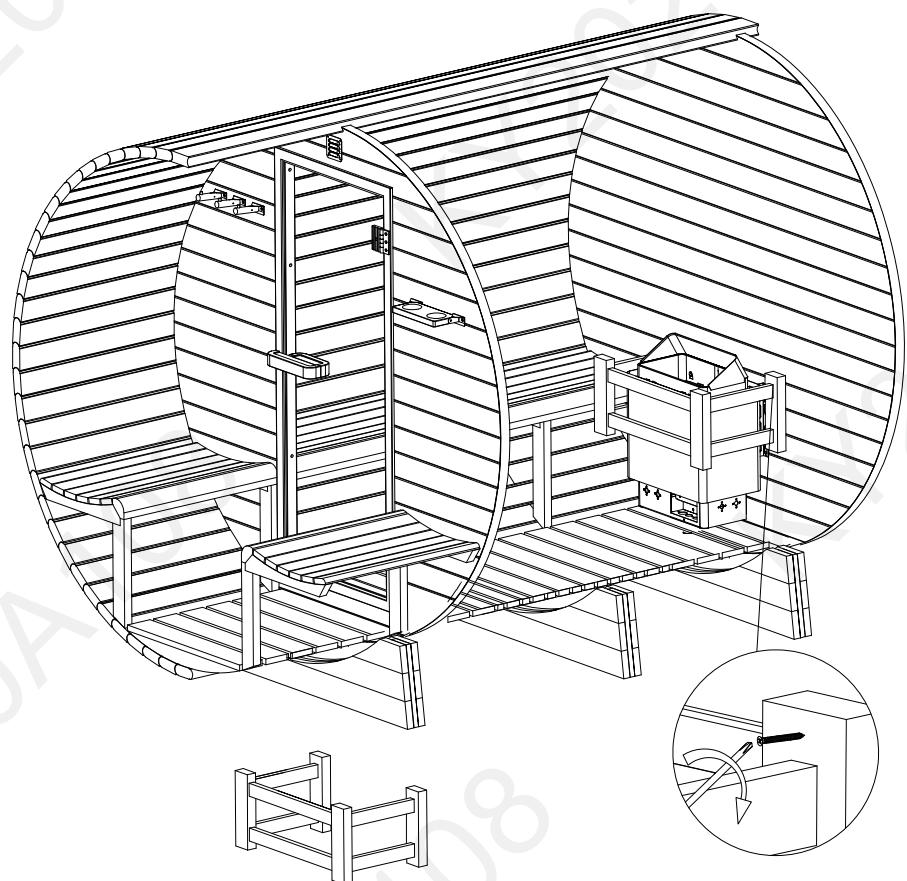
The sauna room purchased
does not include a sauna
heater.

(The sauna heater need to
be purchased separately)



STOVE 2-1

27.



STOVE 2-2